

# **RED WING HASSLEFREE**

## Safety Footwear Catalog

Within this catalog you will find detailed product information and everything you need to confidently select Red Wing as your safety footwear partner.

This PDF utilizes hot-links to make navigation quick and easy. Simply go to the Table of Contents page and click on the section you would like to view. Once there, you can click on the “Return to Table of Contents” button, located at the bottom of each page, if you would like to browse for another item. If you are interested in a specific style number, hot-links have also been added to the index page for your convenience.

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**INDEX** (click here) 

# *HassleFree*<sup>®</sup>

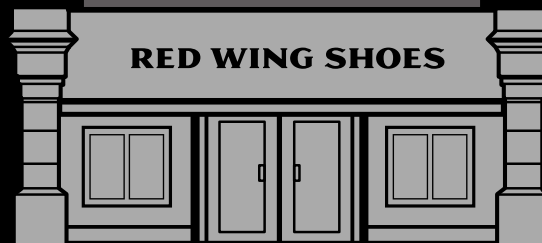
SAFETY FOOTWEAR PROGRAM



OVER 250 INDUSTRY-  
SPECIFIC PURPOSE-BUILT  
FOOTWEAR STYLES



OVER 170 MOBILE  
SHOE STORES



OVER 1,500 NATIONWIDE  
RETAIL LOCATIONS

2014

WORK IS  
OUR WORK.





## WORK IS OUR WORK.™

With over 100 years of experience making work boots and shoes, Red Wing Shoes is your trusted source for high quality, stylish footwear with the fit, features and services you demand. One pair at a time, one customer at a time, we've earned our reputation for quality and integrity. From the ground up, we've proven ourselves on the job.



## Introduction

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Oxford/Chukka

Athletic/Hiker

Traditional (6-8-9-inch)

Logger/Lineman

Pull-On

Metatarsal Guard

Women's

Women's Specific Fit

Men's Styles in Women's Sizes

Electro-Static Dissipative

Safety Toe

Soft Toe

Puncture Resistant

Non-Metallic

Uniform/Tactical

Safety Toe

Soft Toe

Electro-Static Dissipative Soft Toe

US Manufactured

Accessories

130-131

Soft Toe

132



# WORK IS PARTNERSHIP

**HassleFree®**  
SAFETY FOOTWEAR PROGRAM

SELECTION > SERVICE > CONVENIENCE

Our dedicated, professional, full-service staff is ready to help you and your employees with all your footwear needs. No more headaches for you. We take pride in our ability to offer a solution-driven footwear program to our customers.

We understand that providing a quality product is only half the value of partnership—which is why we are dedicated to providing a comprehensive safety footwear program. From administrative support, through product selection, a wide distribution network, and one of the most comprehensive limited warranties in the industry—our focus is on helping you keep your employees safe. (See page 136 for details.)

## Support that puts your needs first:

- HassleFree® personal service from program administration to employee purchase.
- Billing, reporting, and invoicing services tailored to meet the specific needs of all employees and locations.
- We can provide a comprehensive National Account program for those companies with multiple facilities or a locally-managed account through your neighborhood Red Wing retailer.
- We also offer a customized mail-order program for fast, easy delivery of shoes to your employees.

## Unbeatable range of product, size and price:

- Three brands that offer solutions for all your footwear needs, including the premium Red Wing® brand, the Irish Setter Work and WORX® brands.



- We satisfy those "hard-to-fit" employees with industry-specific, purpose-built styles and a truly comprehensive range of sizes and widths.
- Over 250 industry-specific, purpose-built designs
- Incentive pricing structures designed to offer the most competitive prices available to preferred accounts.
- All safety toe footwear is ASTM F2413-11 approved.



**ONE OF THE MOST EXTENSIVE DISTRIBUTION NETWORKS IN THE INDUSTRY.**

**Over 1,500 RETAIL LOCATIONS and 170 MOBILE SHOE STORES.**

### Retail stores for most locations

- Local service from over 440 Red Wing Stores / Industrial Centers
- Over 1,000 authorized Red Wing retailers for a national presence your employees will find convenient.
- In-plant Red Wing Store (available where applicable).
- National retail presence means convenience for your employees wherever they are located. (Visit [redwingsafety.com](http://redwingsafety.com) and click on the "Store Locator" to find the participating Red Wing dealer near you).
- Personal service by sales people trained to match your employees to the right fit, task, and price.
- Our Industrial Centers stand ready to provide an extensive selection of safety footwear from Industrial Warehouse Showrooms, as well as act as a base from which our on-site Mobile Shoe Store services originate.

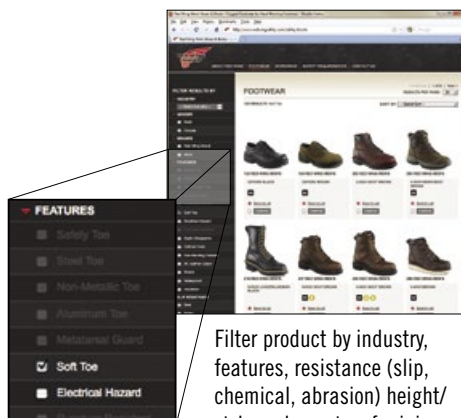
### Mobile Shoe Stores for everywhere else

- We have over 170 Mobile Shoe Stores nationwide ready to bring our store to your company's doorstep.
- Each Mobile Shoe Store is staffed by a Red Wing Certified Fit Specialist, who will ensure the right product and the right fit.
- We customize our Mobile Shoe Store inventory to meet the demands of your workplace environment. Mobile Shoe Stores are stocked with premium footwear by Red Wing®, Irish Setter Work and WORX®.
- For information about our Mobile Shoe Stores, call 1.888.873.5546.

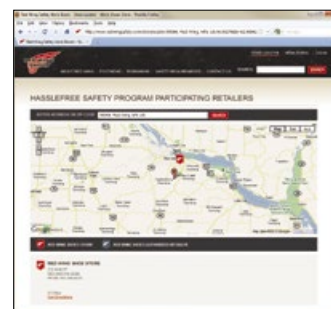
**See us online at [REDWINGSAFETY.COM](http://REDWINGSAFETY.COM)**



More tools, full product listings and improved access to Red Wing team members from anywhere with an internet connection.



Filter product by industry, features, resistance (slip, chemical, abrasion) height/ style and country of origin.



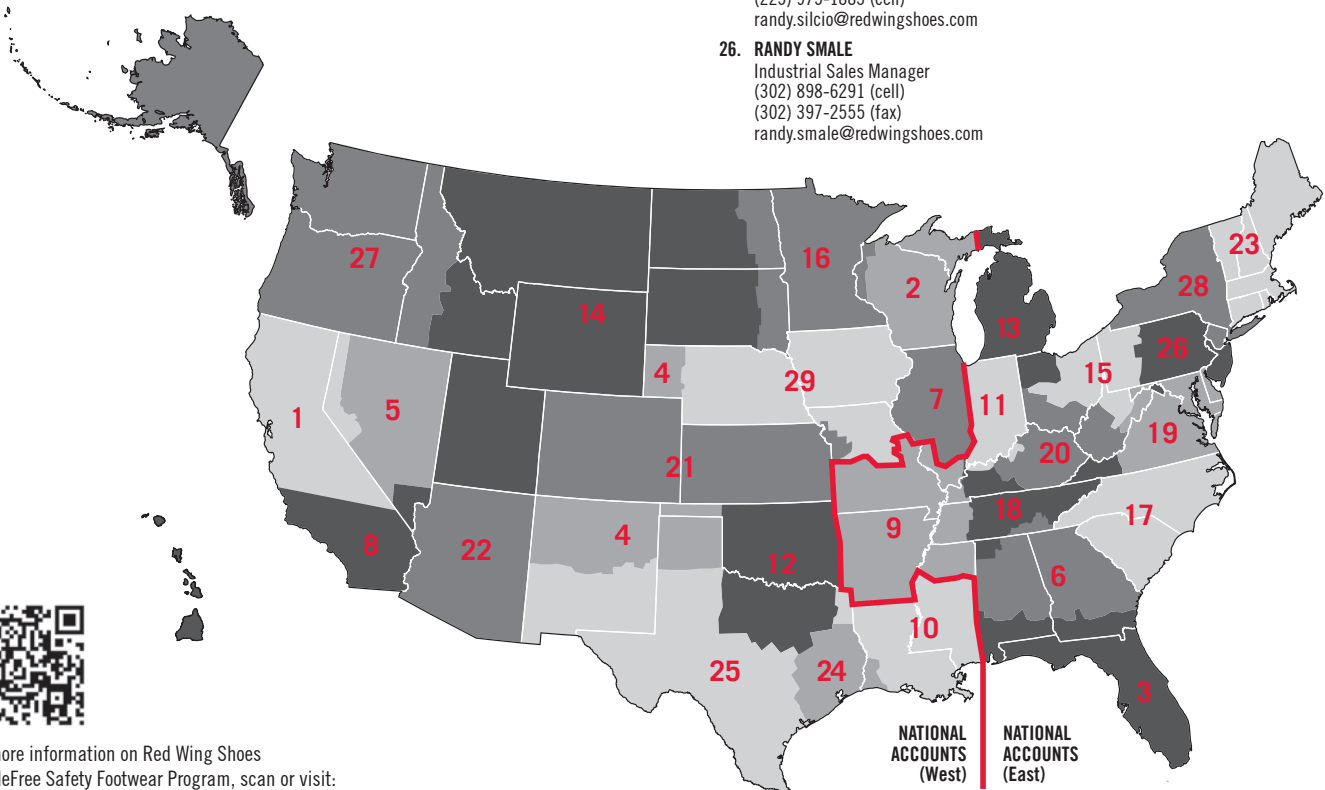
Store Locator lets you find the participating Red Wing Shoes retail outlet nearest you.  
[www.redwingsafety.com/storelocator](http://www.redwingsafety.com/storelocator)

[ Customer web portals coming soon | online ordering | account management | reports ]

# RED WING Safety Footwear

Over **25 DEDICATED MANAGERS** throughout the **UNITED STATES** and **CANADA**

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For more information on Red Wing Shoes  
HassleFree Safety Footwear Program, scan or visit:  
[safety.rwsc.co/contact](http://safety.rwsc.co/contact) >



# RED WING Safety Footwear and Protective Workwear

## GLOBAL PPE SOLUTIONS available anywhere in the world



Premium Red Wing Product  
(Workwear / Footwear / Accessories)

Superior Customer Service

Global Distribution

GLOBAL SOLUTIONS

### Red Wing's ability to provide global solutions offers advantages you won't find with other companies:

- Global reach allows us to provide you with purpose-built product and superior customer service wherever you might be—from Africa, Asia, and Australia to the Americas, Europe and Russia.
- Total body protection for even the most extreme environments—workwear, footwear and accessories. Red Wing offers over 450 purpose-built styles and also has custom solutions available for customers with special requirements.
- Compliance with global safety standards: EN ISO and NFPA for flame-resistant workwear and ASTM, EN ISO for footwear. Many products also comply with Australian, Singapore, CSA and Brazilian standards.
- Many Red Wing footwear styles meet multiple, global safety standards, making it easy for safety managers to source footwear for employees in multiple locations around the world.
- Local Red Wing Global Solutions Experts for personal service and support.
- Regional and local service from an extensive global network of long-standing Red Wing distribution partners in over 100 countries—most offer substantial footwear and workwear inventory so your employees can find the fit and features they require without extensive wait time.
- Red Wing has strategically located offices/distribution hubs in Red Wing, MN, Houston, TX, United Arab Emirates, Scotland, the Netherlands, Norway and Moscow to help ensure timely product delivery.

#### International Safety

For those in need of a global PPE solution, Red Wing Global Solutions Experts stand ready.



2014 Global Solutions: PPE Product and Service Catalog

**RED WING SHOES** New Products

WORK IS EXTREME.

**RED WING** ENGINEERED FOR UNMATCHED DURABILITY.

INTRODUCING POLYURETHANE BOOTS: Summer 2014

PAGE 72



## Proven protection in the heat of the moment.

We start with Goodyear welt construction and flame resistant (FR) treated Red Wing leather for maximum protection. Details like Kevlar stitching, a heat resistant (HRO) sole, 8" tongue gusset and a TPU metguard provide protection. Cotton laces disintegrate in molten metal, allowing a quick exit in the worst-case scenario. These boots are nothing if not prepared for the worst.



Style 4492  
Page 79

A common molten metal dip test for footwear stipulates two seconds of submersion in six inches of molten metal. To pass the test, no molten metal can infiltrate the boot and there can be no separation of the upper from the sole.

## Think Comfort Outside the Box.

These boots are engineered so you can be light and fast on your feet, with comfort and durability provided by handsewn opanka construction. Tough Red Wing leather, abrasion-resistant ForceGuard™ toe bumpers and an enlarged, oblique toe provide all-day protection, while airmesh ankle panels ensure lightweight breathability. Tough polyurethane insole and midsole with rubber outsole add strength and flexibility. And the versatile, non-marking sole with moderate tread pattern is meant to go anywhere. These boots are a perfect fit for light-duty work, manufacturing and warehousing occupations.



Opanka construction provides increased flexibility and out-of-the-box comfort.

Style 2294  
Page 42

Available in an 8-inch height  
Style 4493, Page 51

## IRISH SETTER WORK New Products

### Western Work Style

Work boots don't have to lack style. They also don't have to be heavy. With RPM technology, a composite material that significantly reduces weight, these boots are engineered for stability, strength and comfort—without the extra weight.



Style 83910  
Page 65

Style 83912  
Page 68

### Hard Core Cold

Cold, wet feet are productivity killers. With Thermal Boost™ technology providing an insulation buffer between feet and cold surfaces, these Pac boots are perfect for those working in extreme cold or wet environments.



Style 89004  
Page 72

### Going the Extra Mile

Thoughtful design, great flexibility and aggressive soles go a long way to making general duty jobs a whole lot easier. Lightweight materials, superior ArmaTec™ toe protection and StableFlex® construction make these oxfords an ideal choice for light-duty work.



Style 83102  
Page 20



# RED WING Innovation

**WE BROKE THE MOLD**  
WITH ADDED FLEXIBILITY IN THE FOREFOOT  
AND EXTRA STABILITY IN THE HEEL.



Red Wing FlexForce™ technology combines increased flexibility in the forefoot with a stable platform in the heel. A superior dual-construction process incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for added cushion and a comfortable fit. Elements from our exclusive DynaForce® insole are built in to reduce underfoot pressure.



LOOK FOR THESE STYLES WITH FLEXFORCE™ TECHNOLOGY



Style 2401  
Page 43



Style 2409  
Page 54



Style 4448  
Page 68

## Excellence through innovation and technology

Leading-edge technologies are built into Red Wing boots to protect workers from occupational hazards and enhance foot comfort on the job. These videos detail some of the technologies used to craft purpose-built Red Wing footwear.

FlexForce Outsole is one of our latest technologies, while Red Wing Waterproofing and Leather are genuine staples of the brand.



Red Wing Waterproof



FlexForce™ Outsole



Genuine Red Wing Leather

Scan the QR code to view on your smart phone



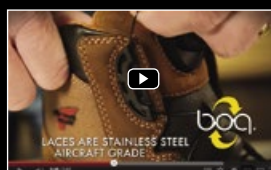
ForceShield™



DynaForce®



KingToe®



BOA® Closure System



Or see all of these technologies online at [rWSC.co/techvid](http://rWSC.co/techvid) >

## RED WING Proprietary Technology Reference

Red Wing work footwear is renowned for leading-edge and proprietary technologies that ensure premium performance for the life of the product. These proprietary technologies ensure comfortable protection for modern craftsmen.



### FORCESHIELD™ Flexible impact absorption

A revolutionary thin, soft material that offers amazing impact absorption yet it is flexible and comfortable. ForceShield provides protection from dangerous workplace drop and impact hazards while meeting ASTM standards.

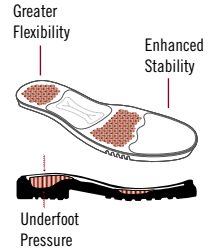


Force from impact is dissipated.



### DYNAFORCE® Reduces underfoot pressure

A built-in insole system that absorbs pressure and provides overall support, stability and comfort. It reduces underfoot pressure and blocks painful pressure points by redistributing them evenly across the foot.

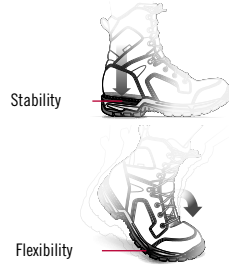


Absorbs pressure, provides support.



### FLEXFORCE™ Flexible forefoot, stable heel

A superior dual-construction process that incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for a stable and comfortable fit.



### FORCEGUARD™ Added protection for durability

This technology is a protective covering that provides long-wearing abrasion, oil and chemical resistance on critical areas of the boot.



Rubber covering for durability.



### COMFORTFORCE™ Removable footbed

This removable footbed features unique Venturi air perforations to help keep feet cool and dry all day. The special weave pattern helps channel the energy caused by walking, and the arch is curved to add extra comfort.



Provides extra comfort.



### KING TOE® More toe room

Larger toe box provides 44% more toe room and comfort than our standard work boots.

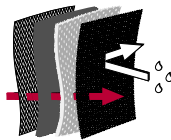


44% more toe room.



### RED WING WATERPROOF 3-layers for waterproof protection

This system uses a 3-layer approach to keep feet dry. 1 - Linings help move moisture away from the foot to keep it dry. 2 - Foam provides cushioning and a comfortable fit. 3 - A waterproof bootie is a barrier to keep water out. Tricot, a protective material, is applied to the outside of the bootie to ensure a complete waterproof system.

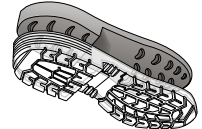


Perspiration moves away from the foot while water stays out.



### SUPERSOLE® 2.0 Comfort inside. Durable outside.

Dual density urethane sole with inner sole for cushioning, and outer sole that provides durable protection. It delivers maximum comfort, while providing top performance in traction, abrasion resistance, oil/chemical resistance.



Top performing premium sole.



### HEAT-RESISTANT OUTSOLES Performance on hot surfaces

Soles that have been designed and tested to perform on high heat surfaces. Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.



Durable sole resists melting.



### RPM TECHNOLOGY Lightweight, durable sole material

A breakthrough composite material that significantly reduces the weight of the boot, providing extreme comfort and added endurance. Engineered to provide the durability and strength of traditional materials without the extra weight.

Lightweight support and durability

**RED WING LIMITED WARRANTY  
AND 30 DAY UNCONDITIONAL  
COMFORT GUARANTEE.**

All Red Wing branded footwear products carry one of the most comprehensive limited warranties in the industry. Please refer to page 136 for specific details on the Red Wing Shoes, Irish Setter Work and WORK warranties.

All Red Wing Shoes come with a 30 Day Unconditional Comfort Guarantee, refer to page 136 for details.

**30 DAY  
UNCONDITIONAL  
COMFORT GUARANTEE**



**RED WING SHOES** Handcrafted Leathers

# WORK IS CRAFTSMANSHIP

## The Leather Will Teach You

Leather cutting is a precise hands-on job that involves evaluating a leather hide and cutting from that hide specific pieces used to build a Red Wing boot. It is a job that requires a human touch and a discerning eye. Listen to Red Wing's skilled leather cutters explain their work and its importance in building durable Red Wing work boots. [rWSC.co/videos](http://rWSC.co/videos) >

## Red Wing Exclusive Leathers by S.B. Foot Tanning Co.

Building the highest quality work footwear starts with the highest quality leather. For more than a century, the master tanners at S.B. Foot Tanning Co., owned by Red Wing Shoe Co., have practiced their craft and honed their skills in Red Wing, Minnesota near the banks of the Mississippi River. The leather they craft possesses a natural beauty and unmatched durability.

Crafting a raw, natural material into a perfect piece of finished leather is no easy task. Using only hides from U.S. raised cattle, the tannery selects only those with minimal surface imperfections and flaws in them to ensure premium quality. As every hide is unique, it takes a watchful eye and a sensitive touch that only come from years of experience. All Red Wing leathers are tested in our own laboratory to make sure they meet the demands of the toughest work site.



Congratulations to S.B. Foot for being named  
2013 Tannery of the Year for the America's Region.



**RED WING SHOES** Product Testing  
Lab tested. Work approved.

# WORK IS SAFETY

Our waterproof boots are flexed 50,000 times in a water-filled tank. This testing ensures that feet will stay dry, remain cool and allow the leather to breathe.

**1**

Red Wing designs purpose-built footwear in Red Wing, MN.

**2**

Products undergo extensive testing at our laboratory in Red Wing.

**3**

Products are tested and certified by an independent third party laboratory.



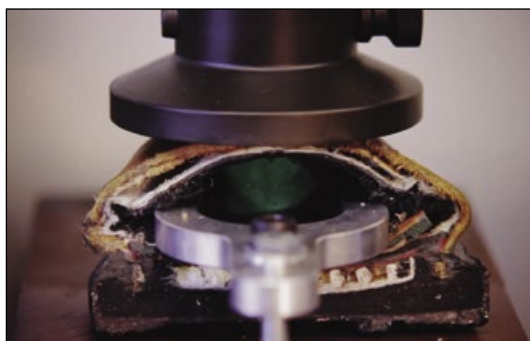
## WATCH THE RED WING PRODUCT TESTING VIDEO

Red Wing product testing is the last quality check our products and materials undergo before they are introduced to our customers.

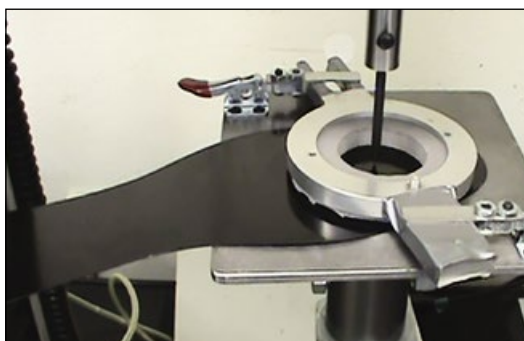
Red Wing uses rigorous methods to ensure that component materials and finished products meet or exceed industry standards and uphold the company's reputation for producing high quality, purpose-built work footwear. After passing Red Wing's standards, all Red Wing safety footwear is tested by an independent third party laboratory and certified to meet ASTM standards. For more in-depth information regarding the testing and updated ASTM standards, please refer to pages 134-135.



View our video series  
Scan with your smart phone or visit:  
[rWSC.co/testingvid >](http://rWSC.co/testingvid)



Toe Cap Compression Testing



Puncture Resistant Testing

## Red Wing testing includes:

- Impact Resistance
- Compression Resistance
- Metatarsal Protection
- Puncture Resistance
- Electric Shock Resistance
- Static Dissipation
- Conductivity



## RED WING U.S.A. Production



Leather is cut by employees at Plant 2 in Red Wing, Minnesota



Plant 2, Red Wing, Minnesota

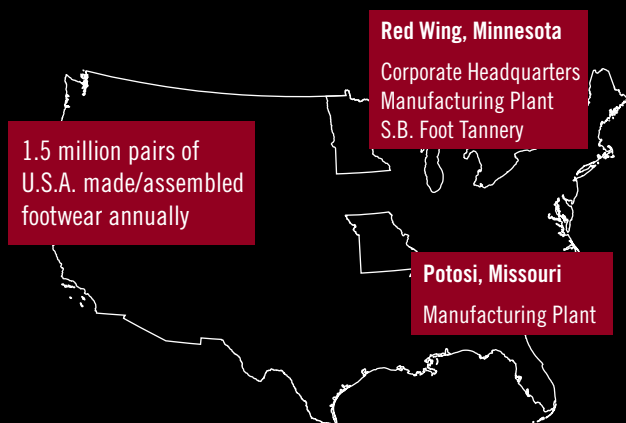
### Over a Century of Excellence

For over a century, our commitment to excellence has been handed down to generations of shoemakers. Today, a third generation of employees continues this tradition by using the same premium craftsmanship and attention to detail. Triple-stitched seams, sturdy welt construction and rich leathers are signature elements of a Red Wing boot.

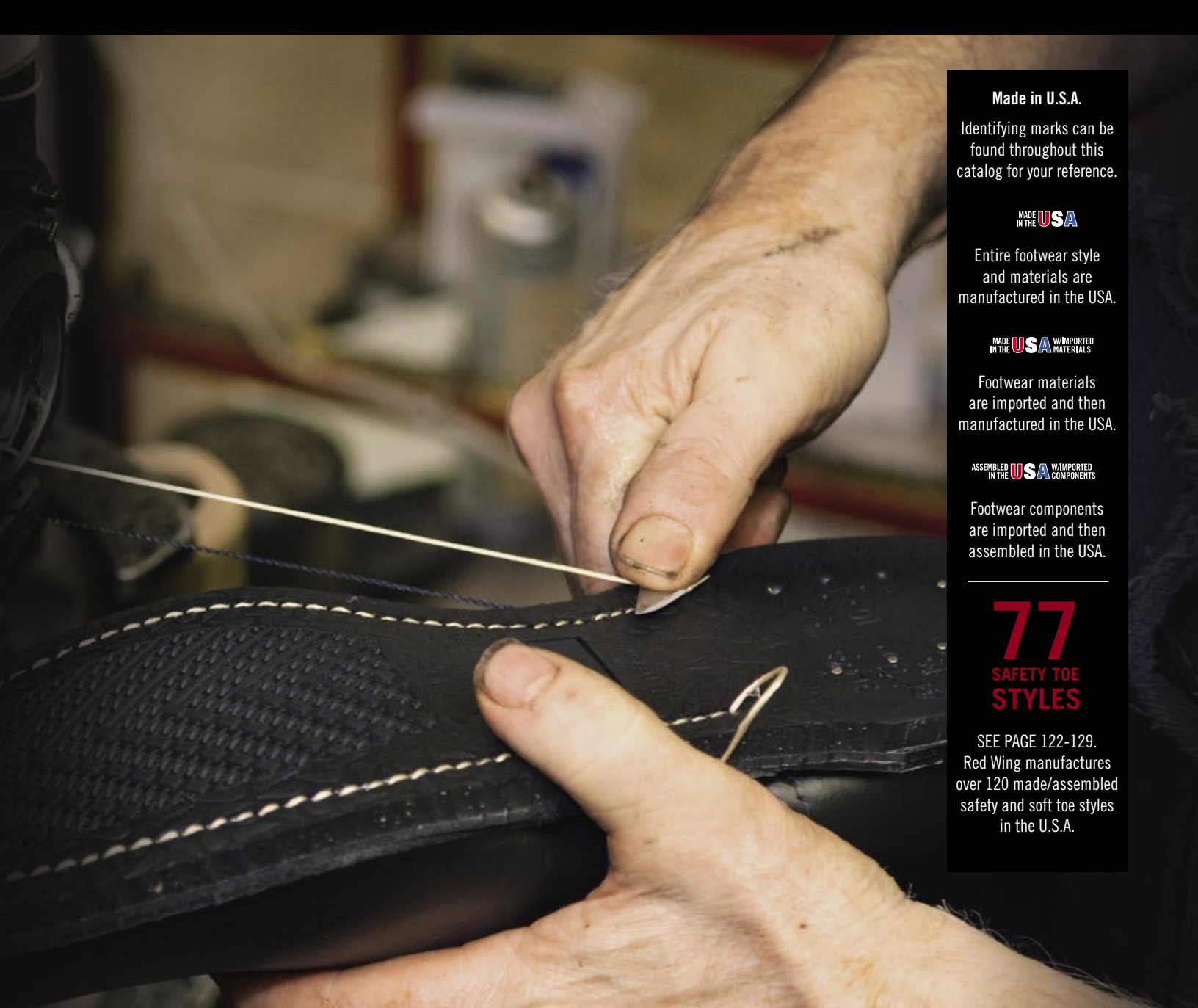
U.S. manufacturing continues to be an important part of our one-hundred-plus-year heritage. More than 60% of Red Wing brand footwear is either made entirely in the U.S. or is assembled in the U.S. with imported materials. Less than 40% of Red Wing styles are made complete elsewhere, at a time when 98% of all footwear sold in the U.S. today is made offshore.

For competitive reasons, Red Wing will continue to make select footwear styles outside the U.S. However, the company is committed to maintaining its U.S. production capabilities.

All Red Wing branded footwear, regardless where it's manufactured, meets Red Wing's high standards for quality, fit and performance.







#### Made in U.S.A.

Identifying marks can be found throughout this catalog for your reference.



Entire footwear style and materials are manufactured in the USA.



Footwear materials are imported and then manufactured in the USA.



Footwear components are imported and then assembled in the USA.

**77**  
SAFETY TOE  
STYLES

SEE PAGE 122-129.  
Red Wing manufactures over 120 made/assembled safety and soft toe styles in the U.S.A.

## VIDEO SERIES: INSIDE OUR U.S. MANUFACTURING



### Crafting Sole Molds

Red Wing sole molds are developed for new and existing boot styles, and created on-site at Red Wing's manufacturing facility.



### The Factory

Meet the team that crafts 5,000 pairs of boots with pride every day in Red Wing, Minnesota.



### The Puritan Stitch Machine

Red Wing still uses Puritan stitch machines which have been in service for over 80 years, due to the unparalleled quality they produce.

[rwsc.co/videos](http://rwsc.co/videos) >



**RED WING SHOES** With over a century of experience,



**WORK IS  
OUR WORK.™**



Style 2406  
Page 39

**The Red Wing brand offers premium, functional footwear built to provide comfort and durability all day long.**

Since 1905, the Red Wing brand has been providing the highest quality work boots and shoes for workers in virtually every field. Red Wing boots and shoes are manufactured with innovative new technology and the widest selection of sizes and widths. The Red Wing brand is made using only the finest leathers and materials to ensure a comfortable fit, offering the ultimate in comfort and durability.

**we are the purpose-built footwear experts.**



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### **Irish Setter Work Rugged and Attractive**

By combining the best of Red Wing's work and safety DNA with Irish Setter's distinctive style, we bring a full line of footwear that's purpose-built for the job site. This complete line includes a wide variety of styles—soft toe, safety toe, heavy-duty to casual—all featuring rich leathers, brass hardware and contrast stitching. And of course, the quality built into all Red Wing boots is evident in the details. Irish Setter Work is infused with the features that make Red Wing the best choice for the job site.



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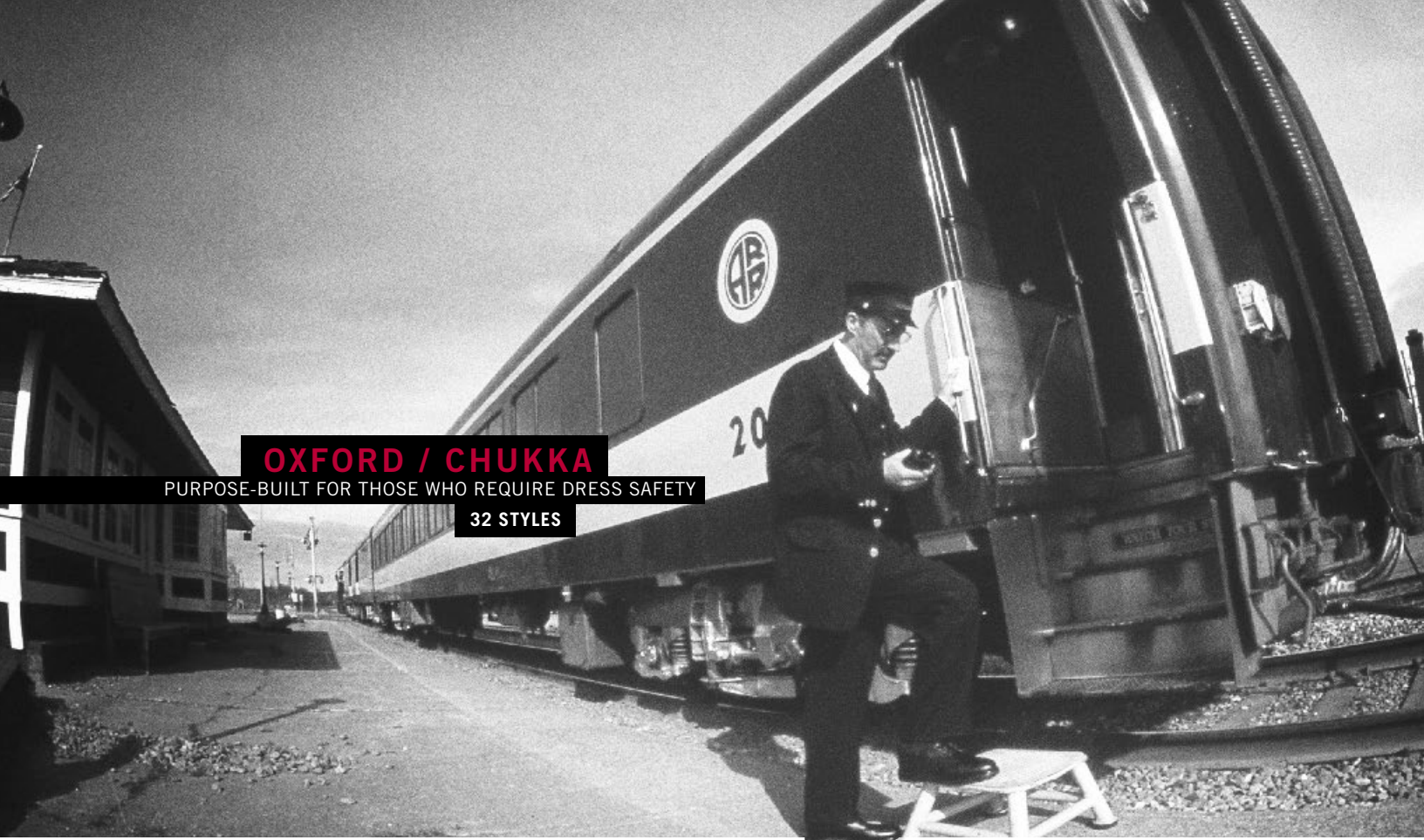
5007  
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### **Performance footwear at a value price**

WORX products are built with the kind of craftsmanship needed to survive tough jobs and long days. They deliver a fit and feel well beyond the price. The WORX brand addresses the need for minimizing costs, and adequately meets protective footwear needs. WORX footwear is "industrial strength" and designed to stand up to the rugged conditions of the workplace. Our WORX brand provides an expanded selection for the more price-conscious individual.





## OXFORD / CHUKKA

PURPOSE-BUILT FOR THOSE WHO REQUIRE DRESS SAFETY

32 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.



### 6701 RED WING Men's Oxford



**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** SD Cushion  
**SHANK:** Non-metallic  
**LAST:** 202  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14 EE 6-12 EEE 7-12

#### Sole Resistance Chart

##### Grip-Tec®

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



### 8701 RED WING Men's Oxford



**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** SD Cushion  
**SHANK:** Steel  
**LAST:** 202  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14 EE 6-12 EEE 7-12

#### Sole Resistance Chart

##### Grip-Tec®

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



Steel Toe  
Casco de Acero



Aluminum Toe  
Casco de Aluminio



Non-Metallic Toe  
Casco No Metálico



Electrical Hazard  
Di-Eléctrico



Puncture Resistant  
Resistente a las Perforaciones



NEW

5022    WORX Men's Oxford



UPPER: Full Grain Leather  
FOOTBED: Removable Polyurethane-SD  
SHANK: Nylon  
LAST: 882  
CONSTRUCTION: Cement  
RATING: ASTM F2413-11, M/I/75/C/75, SD  
CARE: Leather Protector, Polish  
SIZES: M 7-12,13,14 WW 8-12,13



Sole Resistance Chart

Rubber-EVA Motility

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

6646    RED WING Men's Slip-On



UPPER: Full Grain, Water-Resistant Leather  
FOOTBED: Leather Covered Polyurethane  
SHANK: H-Tech Stabilizer  
LAST: 700  
CONSTRUCTION: Strobel Stitched - Cement  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Leather Protector, Shoe Cream  
SIZES: B 10-12,13 D 7-12,13,14 EE 7-12,13



Sole Resistance Chart

TPU-PU Omni Comfort

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6647    RED WING Men's Slip-On



UPPER: Full Grain Leather  
FOOTBED: Leather Covered Polyurethane  
SHANK: H-Tech Stabilizer  
LAST: 700  
CONSTRUCTION: Strobel Stitched - Cement  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Leather Protector, Shoe Cream  
SIZES: B 10-12,13 D 7-12,13,14 EE 7-12,13



Sole Resistance Chart

TPU-PU Omni Comfort

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6558    WORX Men's Slip-On



UPPER: Polyurethane Coated Leather  
FOOTBED: Removable Polyurethane  
SHANK: Non-metallic  
LAST: 882  
CONSTRUCTION: Cement  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Leather Protector, Polish  
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

Oxford/Chukka



83102 IRISH SETTER WORK Men's Oxford

AT EH

UPPER: Full Grain Leather and Abrasion Resistant Mesh  
 FOOTBED: Removable Polyurethane  
 SHANK: Non-metallic  
 LAST: 157  
 CONSTRUCTION: Cement - Welt  
 RATING: ASTM F2413-11, M/II/75/C/75, EH  
 CARE: Leather Protector  
 SIZES: D 8-12,13,14,15,16 EE 8-12,13



Sole Resistance Chart

Rubber-RPM  
Diamond Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



83104 IRISH SETTER WORK Men's Oxford

AT EH

UPPER: Full Grain Leather and Abrasion Resistant Mesh  
 FOOTBED: Removable Polyurethane  
 SHANK: Non-metallic  
 LAST: 157  
 CONSTRUCTION: Cement - Welt  
 RATING: ASTM F2413-11, M/II/75/C/75, EH  
 CARE: Leather Protector  
 SIZES: D 8-12,13,14 EE 8-12,13



Sole Resistance Chart

Rubber-RPM  
Diamond Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



5503 WORX Men's Slip-On

ST ⚡

UPPER: Full Grain Nubuck Leather  
 FOOTBED: Removable Polyurethane-SD  
 SHANK: Steel  
 LAST: 882  
 CONSTRUCTION: Cement  
 RATING: ASTM F2413-11, M/II/75/C/75, SD  
 CARE: Leather Protector  
 SIZES: M 6-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



5504 WORX Men's Slip-On

NT ⚡

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane-SD  
 SHANK: Non-metallic  
 LAST: 882  
 CONSTRUCTION: Cement  
 RATING: ASTM F2413-11, M/II/75/C/75, SD  
 CARE: Leather Protector, Polish  
 SIZES: M 6-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA





**6700 RED WING Men's Slip-On**



**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 224  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13



**Sole Resistance Chart**

**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



**6702 RED WING Men's Slip-On**



**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 224  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13



**Sole Resistance Chart**

**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



**6703 RED WING Men's Oxford**



**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 224  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13



**Sole Resistance Chart**

**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



**6704 RED WING Men's Oxford**



**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 224  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13 H 8-12,13



**Sole Resistance Chart**

**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



Metatarsal Guard  
Protección Metatarsal



Static-Dissipative  
Anti-Estática



Waterproof  
A Prueba de Agua/Impermeable



Insulated  
Aislamiento Térmico

1.888.873.5546  
redwingsafety.com


**6618 RED WING** Men's Oxford


UPPER: Full Grain, Water-Resistant Leather

FOOTBED: FoamTech™ SD

LAST: 216

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD

CARE: Leather Protector, Shoe Cream

SIZES: B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14


**Sole Resistance Chart**
**Maxum® Lite SD  
Cross Country**

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS


**6659 RED WING** Men's Oxford


UPPER: Full Grain Leather

FOOTBED: FoamTech™ SD

LAST: 216

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD

CARE: Leather Protector, Shoe Cream

SIZES: B 10-12,13 D 8-12,13,14 E 8-12 EEE 8-12,13,14

**Sole Resistance Chart**
**Maxum® Lite SD  
Cross Country**

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS


**6633 RED WING** Men's Oxford


UPPER: Full Grain, Water-Resistant Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Non-metallic

LAST: 801

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Leather Protector, Shoe Cream

SIZES: D 7-12,13,14,15 EE 8-12,13,14


**Sole Resistance Chart**
**TPU-PU Galaxy**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA


**6634 RED WING** Men's Oxford


UPPER: Full Grain Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Non-metallic

LAST: 801

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Leather Protector

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14


**Sole Resistance Chart**
**TPU-PU Galaxy**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 6510 WORX Men's Oxford

NT EH



**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13



#### Sole Resistance Chart

##### Bid Rubber Cup

Slip	Best
Oil/Gas	Good
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

### 3533 RED WING Men's Oxford

ST EH PR



**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 801  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 6-12,13,14,15 EE 8-12,13,14



SWEN-FLEX®

KING TOE®

R | W  
LEATHER

#### Sole Resistance Chart

##### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

### 5411 WORX Men's Oxford

ST ⚡



**UPPER:** Full Grain Tumbled Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13

#### Sole Resistance Chart

##### Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

### 4407 RED WING Men's Oxford

ST EH



**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 504  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 7-12,13,14 E 6-12,13 EEE 5-12,13



R | W  
LEATHER



#### Sole Resistance Chart

##### Odyssey SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA



Metatarsal Guard  
Protección Metatarsal



Static-Dissipative  
Anti-Estática



Waterproof  
A Prueba de Agua/Impermeable



Insulated  
Aislamiento Térmico

1.888.873.5546  
redwingsafety.com


**4408 RED WING Men's Oxford**
**ST EH**

UPPER: Full Grain, Water-Resistant Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 504  
 CONSTRUCTION: SuperSole® Welt  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Leather Protector, Shoe Cream  
 SIZES: D 7-12,13,14,15 EE 6-12,13 EEE 5-12


**Sole Resistance Chart**
**Odyssey SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes


**MADE IN THE USA**

**6550 WORX Men's Oxford**
**NT EH**

UPPER: Polyurethane Coated Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Non-metallic  
 LAST: 882  
 CONSTRUCTION: Cement  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Leather Protector, Polish  
 SIZES: M 7-12,13,14,15 WW 8-12,13,14,15

**Sole Resistance Chart**
**SSRT Diamond**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes


**MADE IN CHINA**

**83300 IRISH SETTER WORK Men's Romeo**
**ST EH**

UPPER: USA Made Full Grain, Waterproof Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: CH-05  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Boot Oil, Leather Protector  
 SIZES: D 8-12,13,14 EE 8-12,13,14


**Sole Resistance Chart**
**Rubber-EVA Treker**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes


**MADE IN CHINA**

**6707 RED WING Men's Chukka**
**AT ⚡**

UPPER: Full Grain Leather  
 FOOTBED: Nylon Covered Polyurethane SD  
 SHANK: Non-metallic  
 LAST: 224  
 CONSTRUCTION: Opanka  
 RATING: ASTM F2413-11, M/1/75/C/75, SD  
 CARE: Leather Protector, Shoe Cream  
 SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13


**Sole Resistance Chart**
**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No


**MADE IN VIETNAM**





**5413** WORX Men's Chukka



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13

**Sole Resistance Chart**

**Crosscut Wedge**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**NEW**



**5014** WORX Men's Chukka



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Nylon  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13



**Sole Resistance Chart**

**Rubber-EVA Motility**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



**6692** RED WING Men's Chukka



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13 EE 8-12,13

**Sole Resistance Chart**

**Rubber Ranger**

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



**6513** WORX Men's Chukka



**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 5-12,13,14,15,16 WW 8-12,13



**Sole Resistance Chart**

**Bid Rubber Cup**

Slip	Best
Oil/Gas	Good
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



Metatarsal Guard  
Protección Metatarsal



Static-Dissipative  
Anti-Estática



Waterproof  
A Prueba de Agua/Impermeable



Insulated  
Aislamiento Térmico

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redwingsafety.com



**6514**    **WORX** Men's Chukka

**NT** **EH**

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13



**Sole Resistance Chart**

**Bid Rubber Cup**

Slip	Best
Oil/Gas	Good
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



**6662**    **RED WING** Men's Chukka

**ST** **⚡**

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** FoamTech™ SD  
**LAST:** 216  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Mink Oil, Silicone  
**SIZES:** B 9-12,13,14 D 7-12,13,14,15 E 8-12 EEE 7-12,13,14



**Sole Resistance Chart**

**Maxum® Lite SD  
Cross Country**

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



ASSEMBLED  
IN THE **USA** W/IMPORTED  
COMPONENTS



Steel Toe  
Casco de Acero



Aluminum Toe  
Casco de Aluminio



Non-Metallic Toe  
Casco No Metálico



Electrical Hazard  
Di-Eléctrico



Puncture Resistant  
Resistente a las Perforaciones





## ATHLETIC / HIKER

SAFETY TOUGH WITH THE COMFORT AND FLEXIBILITY OF AN ACTIVE FOOTWEAR DESIGN

30 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.



### 6329 RED WING Men's Athletic



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14 EE 8-12,13

#### Sole Resistance Chart

##### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA



### 6337 RED WING Men's Athletic



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

#### Sole Resistance Chart

##### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA



**6640**     **RED WING** Men's Athletic

**ST** **EH**

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



**Sole Resistance Chart**

**Vibram® Galactic TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



**5007**     **WORX** Men's Oxford

**AT** **EH**

**UPPER:** Synthetic Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**SIZES:** M 7-12,13,14,15 WW 8-12,13,14

**Sole Resistance Chart**

**Rubber-EVA Viper**

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM



**5009**     **WORX** Men's Athletic

**AT** **EH**

**UPPER:** Synthetic Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**SIZES:** M 7-12,13,14,15 WW 8-12,13,14

**Sole Resistance Chart**

**Rubber-EVA Viper**

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM



**5010**     **WORX** Men's Athletic

**AT** **EH**

**UPPER:** Synthetic Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**SIZES:** M 7-12,13,14,15 WW 8-12,13,14

**Sole Resistance Chart**

**Rubber-EVA Viper**

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM



**5012 WORX Men's Athletic**

**UPPER:** Synthetic Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**SIZES:** M 7-12,13,14,15 WW 8-12,13,14

**Sole Resistance Chart****Rubber-EVA Viper**

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM

**5509 WORX Men's Athletic**

**UPPER:** Suede Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector  
**SIZES:** M 6-12,13,14,15 WW 8-12,13

**Sole Resistance Chart****SSRT**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**6555 WORX Men's Athletic**

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**SIZES:** M 7-12,13,14 WW 8-12,13

**Sole Resistance Chart****SSRT Diamond**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**5373 Black / 5374 Brown WORX Men's Athletic**

**UPPER:** Nubuck Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, SD  
**CARE:** Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13

**Sole Resistance Chart****SSRT**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



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**5500**     **WORX Men's Athletic**

**ST** **EH**

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14,15,16 WW 8-12,13,14,15,16



**Sole Resistance Chart**

**Rubber-PU Falcon**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



**5501**     **WORX Men's 5-inch Hiker Boot**

**ST** **EH**

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 6-12,13,14,15,16 WW 8-12,13,14,15,16



**Sole Resistance Chart**

**Rubber-PU Falcon**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



**5301**     **WORX Men's 5-inch Hiker Boot**

**ST** **EH**

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 8-12,13,14 WW 8-12,13,14



**Sole Resistance Chart**

**Rubber-PU Falcon**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



**6552**     **WORX Men's 4-inch Hiker Boot**

**NT** **EH**

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14,15 WW 8-12,13,14,15

**Sole Resistance Chart**

**SSRT Diamond**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**6556 WORX Men's 5-inch Hiker Boot****NT EH****UPPER:** Polyurethane Coated Leather**FOOTBED:** Removable Polyurethane**SHANK:** Non-metallic**LAST:** 882**CONSTRUCTION:** Cement**RATING:** ASTM F2413-11, M/I/75/C/75, EH**SIZES:** M 7-12,13,14 WW 8-12,13**Sole Resistance Chart****SSRT Diamond**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**6672 RED WING Men's Athletic****AT EH****UPPER:** Full Grain, Waterproof Leather**FOOTBED:** Nylon Covered Polyurethane**SHANK:** Steel**LAST:** 221**CONSTRUCTION:** Cement**RATING:** ASTM F2413-11, M/I/75/C/75, EH**CARE:** Leather Protector, NaturSeal™**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14**Sole Resistance Chart****Vibram® Summit TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

**6691 RED WING Men's Athletic****AT EH****UPPER:** Full Grain, Waterproof Leather**FOOTBED:** Removable Polyurethane**SHANK:** Steel**LAST:** 221**CONSTRUCTION:** Cement**RATING:** ASTM F2413-11, M/I/75/C/75, EH**CARE:** Leather Protector, NaturSeal™, Shoe Cream**SIZES:** D 7-12,13,14,15 EE 8-12,13,14**Sole Resistance Chart****Vibram® Summit TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

Made to Order

**6667 RED WING Men's 5-inch Hiker Boot****ST EH****UPPER:** Full Grain, Waterproof Leather**FOOTBED:** Nylon Covered Polyurethane**SHANK:** TC-Tech**LAST:** 697**CONSTRUCTION:** Strobel Stitched - Cement**RATING:** ASTM F2413-11, M/I/75/C/75, EH**CARE:** Leather Protector, NaturSeal™, Silicone**SIZES:** EE 6-12,13,14**Sole Resistance Chart****Extensy™ Rubber**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



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Made to Order

**6668 RED WING Men's 5-inch Hiker Boot****ST** **EH** **Y**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** TC-Tech  
**LAST:** 697  
**CONSTRUCTION:** Strobel Stitched - Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™, Silicone  
**SIZES:** EE 7-12,13,14

**Sole Resistance Chart****Extensy™ Rubber**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS**6680 RED WING Men's 5-inch Hiker Boot****NT** **EH** **Y**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** TC-Tech  
**LAST:** 697  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 9-12,13,14,15 D 6-12,13,14,15 EE 7-12,13,14 H 8-12,13

**Sole Resistance Chart****Extensy™ Rubber**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS**6681 RED WING Men's 5-inch Hiker Boot****NT** **EH** **Y**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** TC-Tech  
**LAST:** 697  
**CONSTRUCTION:** Strobel Stitched - Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 9-12,13,14,15 D 6-12,13,14,15 EE 6-12,13,14 H 8-12,13

**Sole Resistance Chart****Extensy™ Rubber**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS**6674 RED WING Men's 6-inch Hiker Boot****AT** **EH** **Y**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Steel  
**LAST:** 221  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

**Sole Resistance Chart****Vibram® Summit TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**6690 RED WING Men's 6-inch Hiker Boot**


**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Steel  
**LAST:** 221  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14


**Sole Resistance Chart**
**Vibram® Summit TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**2205 RED WING Men's 6-inch Hiker Boot**


**UPPER:** Full Grain Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 221  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** D 8-12,13,14 EE 8-12,13


**Sole Resistance Chart**
**Rubber-EVA Xplorer**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**3501 RED WING Men's 5-inch Hiker Boot**


**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14,15 E 8-12,13,14 EEE 8-12,13


**Sole Resistance Chart**
**Rubber-PU Falcon**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA


**3502 RED WING Men's 5-inch Hiker Boot**


**UPPER:** Oiled Nubuck Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector  
**SIZES:** D 7-12,13,14,15 E 8-12,13,14 EEE 8-12,13


**Sole Resistance Chart**
**Rubber-PU Falcon**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



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**6670 RED WING Men's 6-inch Hiker Boot**



**UPPER:** Suede, Waterproof Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 220  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13



**Sole Resistance Chart**

**Rubber-EVA Xplorer**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes



MADE IN CHINA



**83400 IRISH SETTER WORK Men's 6-inch Hiker Boot**



**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 221  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** D 7-12,13,14,15 EE 7-12,13



**Sole Resistance Chart**

**Rubber-EVA Xplorer**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes



MADE IN CHINA



**83402 IRISH SETTER WORK Men's 5-inch Hiker Boot**



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 220  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13



**Sole Resistance Chart**

**Vibram® Rubber-PU XClaim TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA





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97 STYLES



HIGH 6-8-9

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5266 WORX Men's 6-inch Boot



UPPER: Full Grain Leather and Abrasion Resistant Nylon  
FOOTBED: Removable Polyurethane  
SHANK: Non-metallic  
LAST: 691  
CONSTRUCTION: Direct Attach  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Leather Protector, Polish  
SIZES: M 4-12,13,14 WW 8-12,13

Sole Resistance Chart

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



2241 RED WING Men's 6-inch Boot



UPPER: Full Grain Leather  
FOOTBED: Nylon Covered Polyurethane SD  
SHANK: Non-metallic  
LAST: 800  
CONSTRUCTION: Direct Attach  
RATING: ASTM F2413-11, M/I/75/C/75, SD  
CARE: Leather Protector, NaturSeal™  
SIZES: D 6-12,13,14 EE 8-12,13,14

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



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Traditional



**2234 RED WING** Men's 6-inch Boot

NT EH

UPPER: Full Grain, Water-Resistant Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™, Shoe Cream  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

KING TOE R | W LEATHER

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



**2235 RED WING** Men's 6-inch Boot

NT EH

UPPER: Full Grain Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Leather Protector  
 SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14

KING TOE

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



**5618 Black / 5616 Brown WORX** Men's 6-inch Boot

NT EH

UPPER: Polyurethane Coated Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Cement  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Leather Protector, Polish  
 SIZES: M 8-12,13,14 WW 8-12,13

KING TOE

Sole Resistance Chart

PU Tri Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



**2245 RED WING** Men's 6-inch Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather  
 SHANK: Steel  
 LAST: 522  
 CONSTRUCTION: SuperSole® Welt  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Boot Oil, Leather Protector  
 SIZES: B 9-12,13,14 D 7-12,13,14,15,16 E 8-12,13 EE 6-7½,8-12,13  
 EEE 6,6½,7-12,13,14,15,16

R | W LEATHER SUPER-SOLE

Sole Resistance Chart

Diamond Lug SuperSole®

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA



### 2223 (Black) / 2226 (Brown) RED WING Men's 6-inch Boot

ST EH

**UPPER:** Full Grain Black Turbo Vegas Leather  
Full Grain Turbo Vegas Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector, Shoe Cream  
**SIZES:** A 10-12,13 B 9-12,13,14,15 C 9-12,13 D 6,6½,7-12,13,14,15,16  
E 8-12,13 EE 5-6½,7-12,13,14,15 H 8-12,13 (2223)  
A 10-12,13 B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16  
E 8-12,13 EE 5,5½,6-12,13,14,15 H 8-12,13 (2226)



#### Sole Resistance Chart

##### Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



### 2220 RED WING Men's 6-inch Boot

NT EH

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14



#### Sole Resistance Chart

##### Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 3510 RED WING Men's 6-inch Romeo

NT EH PR

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 5424 WORX Men's 6-inch Romeo

ST EH

**UPPER:** Full Grain, Oil Tanned Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 702  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 8-12,13

#### Sole Resistance Chart

##### ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



Metatarsal Guard  
Protección Metatarsal



Static-Dissipative  
Anti-Estática



Waterproof  
A Prueba de Agua/Impermeable



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## 5425 WORX Men's 6-inch Romeo

ST EH

**UPPER:** Oiled Nubuck Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 702  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13

### Sole Resistance Chart

#### ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



## 83612 IRISH SETTER WORK Men's 6-inch Boot

ST EH

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 7-12,13,14 EE 7-12,13,14

### Sole Resistance Chart

#### PU V-Grip

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



## 83608 IRISH SETTER WORK Men's 6-inch Boot

ST EH

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach Non-Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** D 7-12,13,14 EE 7-12,13,14

### Sole Resistance Chart

#### PU V-Grip

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



## 83604 IRISH SETTER WORK Men's 6-inch Boot

AT EH

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 694  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 8-12,13,14 EE 8-12,13,14

### Sole Resistance Chart

#### ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA


**83606 IRISH SETTER WORK Men's 6-inch Boot**
**AT EH**
**UPPER:** USA Made Full Grain, Waterproof Leather

**FOOTBED:** Removable Polyurethane

**LAST:** IS-108H

**CONSTRUCTION:** Goodyear Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH

**CARE:** Boot Oil, Leather Protector

**SIZES:** D 7-12,13,14 EE 7-12,13

**TROUT BROOK  
LEATHER**
**HR**
**Sole Resistance Chart**
**Rubber-EVA  
Traction Tred**

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

Made to Order

**4439 RED WING Men's 6-inch Boot**
**ST EH**

**UPPER:** Full Grain Leather

**SHANK:** Fiberglass

**LAST:** 522

**CONSTRUCTION:** SuperSole® Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH

**CARE:** Boot Oil, Leather Protector

**SIZES:** D 7-12,13 E 7-12,13 EEE 8-12

**R | W  
LEATHER**
**SUPER-SOLE**
**Sole Resistance Chart**
**Diamond Lug  
SuperSole®**

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA


**2406 RED WING Men's 6-inch Boot**
**ST EH**
**UPPER:** Full Grain, Water-Resistant Leather

**FOOTBED:** ComfortForce®

**SHANK:** Fiberglass

**LAST:** 694

**CONSTRUCTION:** Dual Density Supersole® Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH

**CARE:** Leather Protector, NaturSeal™

**SIZES:** A 10-12,13,14 B 8-12,13,14,15 C 8-12,13  
D 6-12,13,14,15,16 E 7-12,13 EE 6-12,13,14,15 H 7-12,13,14,15

**R | W  
LEATHER**
**SUPER-SOLE**
**2406  
SUPER-SOLE**
**Sole Resistance Chart**
**Aztec SuperSole® 2.0**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA

Made to Order

**82406 RED WING Men's 6-inch Boot**
**ST EH**

**UPPER:** Full Grain, Water-Resistant Leather

**FOOTBED:** ComfortForce®

**SHANK:** Fiberglass

**LAST:** 694

**CONSTRUCTION:** Dual Density Supersole® Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH

**CARE:** Leather Protector, NaturSeal™

**SIZES:** B 16,17,18 D 17,18 EE 16,17,18

**R | W  
LEATHER**
**SUPER-SOLE**
**82406  
SUPER-SOLE**
**Sole Resistance Chart**
**Aztec SuperSole® 2.0**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA


 Metatarsal Guard  
Protección Metatarsal

 Static-Dissipative  
Anti-Estática

 Waterproof  
A Prueba de Agua/Impermeable

 Insulated  
Aislamiento Térmico

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## 2263 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather  
FOOTBED: ComfortForce®  
SHANK: Fiberglass  
LAST: 503  
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH  
CARE: Boot Oil, Leather Protector  
SIZES: B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 EEE 8-12,13



### Sole Resistance Chart

#### Rubber-PU Scout

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA WITH IMPORTED MATERIALS



## 5661 WORX Men's 6-inch Boot

ST

UPPER: Full Grain Leather  
FOOTBED: Removable Polyurethane-SD  
SHANK: Steel  
LAST: 694  
CONSTRUCTION: Direct Attach Welt  
RATING: ASTM F2413-11, M/1/75/C/75, SD  
CARE: Boot Oil, Polish  
SIZES: M 7-12,13,14 WW 8-12,13

### Sole Resistance Chart

#### ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



## 5335 WORX Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather  
FOOTBED: Removable Polyurethane  
SHANK: Steel  
LAST: 702  
CONSTRUCTION: Goodyear Welt  
RATING: ASTM F2413-11, M/1/75/C/75, EH  
CARE: Boot Oil, Polish  
SIZES: M 8-12,13,14 WW 8-12,13

### Sole Resistance Chart

#### StarGrip® Mens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



## 5608 WORX Men's 6-inch Boot

ST EH

UPPER: Polyurethane Coated Leather  
FOOTBED: Removable Polyurethane  
SHANK: Steel  
LAST: 800  
CONSTRUCTION: Direct Attach Welt  
RATING: ASTM F2413-11, M/1/75/C/75, EH  
CARE: Leather Protector  
SIZES: M 7-12,13,14 WW 8-12,13,14

KING TOE

### Sole Resistance Chart

#### ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA




**5609 WORX Men's 6-inch Boot**
**ST EH**
**UPPER:** Polyurethane Coated Leather

**FOOTBED:** Removable Polyurethane

**SHANK:** Steel

**LAST:** 800

**CONSTRUCTION:** Direct Attach Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH

**CARE:** Leather Protector, Polish

**SIZES:** M 7-12,13,14 WW 8-12,13

**KING TOE**
**Sole Resistance Chart**
**ENDURANCE Cross Wire**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA


**3526 RED WING Men's 6-inch Boot**
**ST EH PR**
**UPPER:** Full Grain Leather

**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment

**SHANK:** Fiberglass

**LAST:** 694

**CONSTRUCTION:** SuperSole® Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR

**CARE:** Boot Oil, Leather Protector

**SIZES:** D 7-12,13,14 EE 7-12,13,14 H 8-12,13

**Sole Resistance Chart**
**Horizon™ SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS


**5800 WORX Men's 6-inch Boot**
**ST EH PR**
**UPPER:** Full Grain, Oil Tanned Leather

**FOOTBED:** Removable Polyurethane

**SHANK:** Steel

**LAST:** 800

**CONSTRUCTION:** Direct Attach Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH

**CARE:** Boot Oil, Leather Protector

**SIZES:** M 7-12,13,14 WW 8-12,13

**KING TOE**
**Sole Resistance Chart**
**ENDURANCE Cross Wire**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA


**3507 RED WING Men's 6-inch Boot**
**ST EH PR**
**UPPER:** Full Grain, Waterproof Leather

**FOOTBED:** ComfortForce®

**SHANK:** Fiberglass

**LAST:** 694

**CONSTRUCTION:** Dual Density Supersole® Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH

**CARE:** Leather Protector, NaturSeal™, Shoe Cream

**SIZES:** B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

**SWEN-FLEX®**

**R/W LEATHER**

**Sole Resistance Chart**
**Aztec SuperSole® 2.0**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA


**Metatarsal Guard**  
Protección Metatarsal

**Static-Dissipative**  
Anti-Estática

**Waterproof**  
A Prueba de Agua/Impermeable

**Insulated**  
Aislamiento Térmico

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### 3535 RED WING Men's 6-inch Boot

ST EH PR

UPPER: Full Grain Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
 CARE: Leather Protector  
 SIZES: D 6-12,13,14,15 EE 8-12,13,14



SWEN-FLEX® KING TOE®

#### Sole Resistance Chart

##### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 83624 IRISH SETTER WORK Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 800  
 CONSTRUCTION: Direct Attach Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Boot Oil, Leather Protector  
 SIZES: D 7-12,13,14,15 EE 7-12,13,14

KING TOE®

#### Sole Resistance Chart

##### ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 83626 IRISH SETTER WORK Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 800  
 CONSTRUCTION: Direct Attach Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, Shoe Cream  
 SIZES: D 7-12,13,14 EE 7-12,13,14

KING TOE®

#### Sole Resistance Chart

##### ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

NEW



### 2294 RED WING Men's 6-inch Boot

AT EH

UPPER: Full Grain Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 224  
 CONSTRUCTION: Opanka  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector  
 SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

CUSHIN

FORCE GUARD

R|W LEATHER

HRD

#### Sole Resistance Chart

##### Rubber-PU Shredder

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM

NEW

**2295 RED WING Men's 6-inch Boot**

AT EH



UPPER: Full Grain Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 224  
 CONSTRUCTION: Opanka  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector  
 SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13

**Sole Resistance Chart****Rubber-PU Shredder**

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM

**2401 RED WING Men's 6-inch Boot**

AT EH



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 157  
 CONSTRUCTION: Cement - Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

**Sole Resistance Chart****Vibram® Rubber-PU XClaim TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

**83618 IRISH SETTER WORK Men's 6-inch Boot**

ST EH



UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Non-metallic  
 LAST: 691  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14 EE 7-12,13,14

**Sole Resistance Chart****PU V-Grip**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**83614 IRISH SETTER WORK Men's 6-inch Boot**

AT EH



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 694  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14 EE 8-12,13

**Sole Resistance Chart****Stars and Bars**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



Metatarsal Guard  
 Protección Metatarsal



Static-Dissipative  
 Anti-Estática



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### 83600 IRISH SETTER WORK Men's 6-inch Boot

AT EH

UPPER: USA Made Full Grain, Waterproof Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Non-metallic  
 LAST: 702-3E-2  
 CONSTRUCTION: Direct Attach Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 8-12,13,14 EE 8-12,13,14

ULTRA DRY TROUT BROOK LEATHER

#### Sole Resistance Chart

##### Rubber-PU Comfort Trek

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Better
Non-Marking	Yes



MADE IN CHINA



### 5611 WORX Men's 6-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather and Abrasion Resistant Nylon  
 FOOTBED: Removable Polyurethane  
 SHANK: Non-metallic  
 LAST: 691  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, Polish  
 SIZES: M 7-12,13,14 WW 8-12,13

6 MONTH bop

#### Sole Resistance Chart

##### PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 5603 WORX Men's 6-inch Boot

ST EH

UPPER: Cordura® Nylon  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 800  
 CONSTRUCTION: Direct Attach Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Silicone  
 SIZES: M 8-12,13,14 WW 8-12,13

6 MONTH KING TOE

#### Sole Resistance Chart

##### ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 5632 WORX Men's 6-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 702  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: M 7-12,13,14 WW 8-12,13,14

6 MONTH HRO

#### Sole Resistance Chart

##### Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**4406 RED WING Men's 6-inch Boot**


**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 H 8-12,13


**Sole Resistance Chart**
**Horizon™ DL SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes


MADE IN THE **USA** W/IMPORTED MATERIALS

**971 RED WING Men's 6-inch Boot**


**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Non-metallic  
**LAST:** 694  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** D 7-12,13,14 EE 8-12,13


**Sole Resistance Chart**
**Vibram® Lug TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**2240 RED WING Men's 6-inch Boot**


**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13


**Sole Resistance Chart**
**TPU-PU Galaxy**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA


**4216 RED WING Men's 6-inch Boot**


**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Cambrelle® Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14


**Sole Resistance Chart**
**Rubber-PU Auger**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


Metatarsal Guard  
Protección Metatarsal

Static-Dissipative  
Anti-Estática

Waterproof  
A Prueba de Agua/Impermeable

Insulated  
Aislamiento Térmico

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### 3506 RED WING Men's 6-inch Boot

NT EH PR

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

Vibram® Galactic Fire and Ice	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 2404 RED WING Men's 6-inch Boot

ST EH

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13



#### Sole Resistance Chart

Aztec SuperSole® 2.0	
Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA



### 83610 IRISH SETTER WORK Men's 6-inch Boot

ST EH

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 220  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13



#### Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus	
Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 83616 IRISH SETTER WORK Men's 6-inch Boot

AT EH

**UPPER:** Nubuck, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 694  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14 EE 8-12,13



#### Sole Resistance Chart

Stars and Bars	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



Made to Order

**4425 RED WING Men's 6-inch Boot**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 E 8-12,13 EEE 8-12,13,14



3M  
Thinsulate  
INSULATION  
400 gram



R | W  
LEATHER

**Sole Resistance Chart****Aztec SuperSole® 2.0**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA

**2206 RED WING Men's 6-inch Boot**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



3M  
Thinsulate  
INSULATION  
400 gram



R | W  
LEATHER

**Sole Resistance Chart****Horizon™ DL SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS

**5620 WORX Men's 6-inch Boot**

**UPPER:** Polyurethane Coated Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** M 8-12,13,14 WW 8-12,13

3M  
Thinsulate  
INSULATION  
200 gram

KING TOE

**Sole Resistance Chart****PU Tri Tred**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**2260 RED WING Men's 6-inch Boot**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



3M  
Thinsulate  
INSULATION  
400 gram

KING TOE

R | W  
LEATHER

**Sole Resistance Chart****TPU-PU Galaxy**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



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### 4403 RED WING Men's 6-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Steel  
**LAST:** 694  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14 EE 8-12,13 H 8-12,13



#### Sole Resistance Chart

##### Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 4411 RED WING Men's 6-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 157  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



#### Sole Resistance Chart

##### Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 2233 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Water-Resistant Leather  
**SHANK:** Steel  
**LAST:** 522  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** AA 10-12,13,14 A 10-12,13,14 B 8-12,13,14,15,16 C 8-12,13 D 5-12,13,14,15,16,17,18 E 6-12,13,14 EE 7-12,13,14 EEE 6-12,13,14,15,16



#### Sole Resistance Chart

##### Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA



### 2202 RED WING Men's 8-inch Boot



**UPPER:** Full Grain Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Steel  
**LAST:** 199  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14



#### Sole Resistance Chart

##### Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS


**2239 RED WING Men's 8-inch Boot**
**NT EH**

UPPER: Full Grain Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector  
 SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14

**KING TOE**
**Sole Resistance Chart**
**TPU-PU Galaxy**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA


**2238 RED WING Men's 8-inch Boot**
**ST EH**

UPPER: Full Grain Leather  
 FOOTBED: Redbed™ featuring Agion® anti-microbial treatment  
 SHANK: Fiberglass  
 LAST: 694  
 CONSTRUCTION: SuperSole® Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Boot Oil, Leather Protector  
 SIZES: A 10-12,13,14 B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16  
 E 8,8½,9-12,13 EE 6,6½,7-12,13,14,15 H 8-12,13


**Sole Resistance Chart**
**Horizon™ SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS


**2408 / 82408 (Made to Order) RED WING Men's 8-inch Boot**
**ST EH**

UPPER: Full Grain, Water-Resistant Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 694  
 CONSTRUCTION: Dual Density Supersole® Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: B 8-12,13,14,15,16,17,18 D 6-12,13,14,15,16,17,18 E 8-12,13  
 EE 7-12,13,14,15,16,17,18 H 8-12,13,14,15


**Sole Resistance Chart**
**Aztec SuperSole® 2.0**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA


**2264 RED WING Men's 8-inch Boot**
**ST EH**

UPPER: Full Grain, Water-Resistant Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 503  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Boot Oil, Leather Protector  
 SIZES: B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 EEE 8-12,13


**Sole Resistance Chart**
**Rubber-PU Scout**

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



## Traditional



### 5553 WORX Men's 8-inch Boot

ST EH

UPPER: Polyurethane Coated Leather and Abrasion Resistant Nylon  
FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 882

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Leather Protector, Polish

SIZES: M 7-12,13 WW 8-12,13



#### Sole Resistance Chart

##### Rubber Cup

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 5290 WORX Men's 8-inch Boot

NT EH

UPPER: Full Grain Leather and Abrasion Resistant Nylon

FOOTBED: Removable Polyurethane

SHANK: Non-metallic

LAST: 691

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Leather Protector, Polish

SIZES: M 7-12,13,14 WW 8-12,13

#### Sole Resistance Chart

##### PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 5808 WORX Men's 8-inch Boot

ST EH

UPPER: Polyurethane Coated Leather

FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 800

CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Leather Protector

SIZES: M 8-12,13,14 WW 8-12,13



#### Sole Resistance Chart

##### ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 4474 RED WING Men's 8-inch Boot

AT EH

UPPER: Full Grain Leather

FOOTBED: Nylon Covered Polyurethane

LAST: 594

CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Boot Oil, Leather Protector

SIZES: B 10-12,13,14 D 7-12,13,14 EE 7-12,13,14



#### Sole Resistance Chart

##### Vibram® Alpha Wedge TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



NEW

**4493 RED WING Men's 8-inch Boot**

AT EH

UPPER: Full Grain Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Non-metallic

LAST: 224

CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Leather Protector

**Sole Resistance Chart****Rubber-PU Shredder**

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

**83804 IRISH SETTER WORK Men's 8-inch Boot**

AT EH

UPPER: Full Grain Leather

FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 694

CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Boot Oil, Leather Protector

SIZES: D 8-12,13,14 EE 8-12,13,14

**Sole Resistance Chart****ENDURANCE Arrowhead**

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**83824 IRISH SETTER WORK Men's 8-inch Boot**

ST EH

UPPER: Full Grain Leather

FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 800

CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Boot Oil, Leather Protector

SIZES: D 7-12,13,14 EE 7-12,13,14

**Sole Resistance Chart****ENDURANCE Cross Wire**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**3508 RED WING Men's 8-inch Boot**

ST EH PR

UPPER: Full Grain, Water-Resistant Leather

FOOTBED: ComfortForce®

SHANK: Fiberglass

LAST: 694

CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH

CSA Grade 1, ESR Rated, PR

CARE: Leather Protector, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15,16 EE 7-12,13,14 H 8-12,13

**Sole Resistance Chart****Aztec SuperSole® 2.0**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



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### 3528 RED WING Men's 8-inch Boot

ST EH PR

**UPPER:** Full Grain Turbo Vegas Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Horizon™ SuperSole®

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA



### 3539 RED WING Men's 8-inch Boot

ST EH PR

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector  
**SIZES:** D 6-12,13,14,15 EE 8-12,13,14



#### Sole Resistance Chart

##### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 3568 RED WING Men's 8-inch Boot

ST EH PR

**UPPER:** Full Grain Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 8-12,13,14 EE 8-12,13,14



#### Sole Resistance Chart

##### Mesa SuperSole® Wedge

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



### 5801 WORX Men's 8-inch Boot

ST EH PR

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13



#### Sole Resistance Chart

##### ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA




**4473 RED WING Men's 8-inch Boot**
**ST EH PR**
**UPPER:** Full Grain, Waterproof Leather

**SHANK:** Fiberglass

**LAST:** 522

**CONSTRUCTION:** SuperSole® Welt

**RATING:** ASTM F 2413-11, M I/75 C/75, EH PR

**CARE:** Leather Protector, NaturSeal™, Shoe Cream

**SIZES:** B 9-12,13,14 D 4-12,13,14 E 8-12 EEE 8-12

**SWEN-FLEX®**
**R | W**  
LEATHER

**SUPER-SOLE®**
**Sole Resistance Chart**
**Mini Lug SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes


**MADE IN THE USA**

**5803 WORX Men's 8-inch Boot**
**ST EH**
**UPPER:** High Abrasion Resistant Brown Cordura® Nylon

**FOOTBED:** Removable Polyurethane

**SHANK:** Steel

**LAST:** 800

**CONSTRUCTION:** Direct Attach Welt

**RATING:** ASTM F2413-11, M I/75/C/75, EH

**CARE:** Silicone

**SIZES:** M 4-12,13,14 WW 8-12,13

**6 MONTH**
**KING TOE®**
**Sole Resistance Chart**
**ENDURANCE Cross Wire**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes


**MADE IN CHINA**

**83800 IRISH SETTER WORK Men's 8-inch Boot**
**AT EH**
**UPPER:** USA Made Full Grain, Waterproof Leather

**FOOTBED:** Removable Polyurethane

**SHANK:** Non-metallic

**LAST:** 702-3E-2

**CONSTRUCTION:** Direct Attach Welt

**RATING:** ASTM F2413-11, M I/75/C/75, EH

**CARE:** Leather Protector, NaturSeal™

**SIZES:** D 8-12,13,14 EE 8-12,13,14

**ULTRA DRY®**
**TROUT BROOK**  
LEATHER

**Sole Resistance Chart**
**Rubber-PU Comfort Trek**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Better
Non-Marking	Yes


**MADE IN CHINA**

**4414 RED WING Men's 8-inch Boot**
**ST EH**
**UPPER:** Full Grain, Waterproof Leather

**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment

**SHANK:** Fiberglass

**LAST:** 694

**CONSTRUCTION:** SuperSole® Welt

**RATING:** ASTM F2413-11, M I/75/C/75, EH

**CARE:** Leather Protector, NaturSeal™

**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

**RW**  
WATER  
PROOF

**DYNAFLEX®**
**REDBED™**
**R | W**  
LEATHER

**SUPER-SOLE®**
**Sole Resistance Chart**
**Horizon™ DL SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes


**MADE IN THE USA** W/IMPORTED MATERIALS

**Metatarsal Guard**  
Protección Metatarsal

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Anti-Estática

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A Prueba de Agua/Impermeable

**Insulated**  
Aislamiento Térmico

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**redwingsafety.com**



## 2491 RED WING Men's 8-inch Boot

ST EH

UPPER: Brown Cordura®  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 694  
 CONSTRUCTION: Dual Density Supersole® Welt  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Silicone  
 SIZES: D 4-12,13,14,15 EE 6-12,13,14



### Sole Resistance Chart

#### Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



ASSEMBLED IN THE USA W/IMPORTED COMPONENTS



## 2280 RED WING Men's 8-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



### Sole Resistance Chart

#### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



## 2492 RED WING Men's 8-inch Boot

NT EH

UPPER: Brown Cordura®  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Silicone  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14



### Sole Resistance Chart

#### Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



## 2409 RED WING Men's 8-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 157  
 CONSTRUCTION: Cement - Welt  
 RATING: ASTM F2413-11, M/1/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



### Sole Resistance Chart

#### Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 4273 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Fiberglass  
**LAST:** 694

**CONSTRUCTION:** SuperSole® Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Zipper kits for this footwear style are available for purchase (96227).  
 8 fits sizes 7-9½, 11 fits sizes 10-12, 14 fits sizes 13+.



#### Sole Resistance Chart

##### Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



### 2414 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 694

**CONSTRUCTION:** Dual Density Supersole® Welt

**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 E 7-12,13 EEE 7-12,13,14



#### Sole Resistance Chart

##### Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA



### 3512 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800

**CONSTRUCTION:** Direct Attach

**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Vibram® Galactice Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 83816 IRISH SETTER WORK Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 694

**CONSTRUCTION:** Direct Attach

**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14 EE 8-12,13



#### Sole Resistance Chart

##### Stars and Bars

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA





### 4405 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Steel  
**LAST:** 694  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14 EE 8-12,13 H 8-12,13



#### Sole Resistance Chart

##### Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 5432 WORX Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 702  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** M 8-12,13,14 WW 8-12,13



#### Sole Resistance Chart

##### Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 2244 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 83814 IRISH SETTER WORK Men's 8-Inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 220  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13



#### Sole Resistance Chart

##### Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



## 2211 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15,16 EE 7-12,13,14 H 8-12,13



### Sole Resistance Chart

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA** W/IMPORTED MATERIALS



## 4413 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 157  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



### Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus	
Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



## 2412 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CSA Grade 1, ESR Rated, PR**  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15 E 7-12,13 EEE 7-12,13,14,15



### Sole Resistance Chart

Aztec SuperSole® 2.0	
Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE **USA**



NEW

## 2416 RED WING Men's 8-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CSA Grade 1, ESR Rated, PR**  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 10-12,13 D 7-12,13,14 EEE 8-12,13



### Sole Resistance Chart

Aztec SuperSole® 2.0	
Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE **USA**



### 3527 RED WING Men's 9-inch Boot

AT EH PR

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: ComfortForce®  
 SHANK: Steel  
 LAST: 610  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
 CARE: Leather Protector, NaturSeal™, Shoe Cream  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14



#### Sole Resistance Chart

Vibram® Lug Fire and Ice	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 83826 IRISH SETTER WORK Men's 9-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: IS-108H  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 8-12,13,14 EE 8-12,13,14



#### Sole Resistance Chart

Flathead Bob	
Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



### 83828 IRISH SETTER WORK Men's 9-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: IS-108H  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 8-12,13,14 EE 8-12,13,14



#### Sole Resistance Chart

Flathead Bob	
Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



### 3548 RED WING Men's 9-inch Boot

NT EH PR

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

Vibram® Galactic Fire and Ice	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA





**LOGGER / LINEMAN**  
BUILT TO HANDLE THE TOUGHEST TERRAINS AND TASKS  
12 STYLES

LOGGER  
LINEMAN

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.



**83818 IRISH SETTER WORK Men's 8-inch Logger Boot**

NT EH

**UPPER:** USA Made Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 800LG  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 8-12,13,14 EE 8-12,13

KING TOE TROUT BROOK LEATHER HRO

**Sole Resistance Chart**

**Stars and Bars Logger**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



**2218 RED WING Men's 9-inch Logger-Lineman Boot**

ST EH

**UPPER:** Full Grain, Water-Resistant Leather  
**SHANK:** Lineman Steel  
**LAST:** 50  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 9-12,13,14 D 6-12,13,14,15,16 E 8-12,13 EE 8-12,13,14

R/W LEATHER HRO

**Sole Resistance Chart**

**Vibram® Logger**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



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**4420 RED WING Men's 9-inch Logger Boot**



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Lineman Steel  
**LAST:** 634  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14



**Sole Resistance Chart**

**Vibram® 360 Logger TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



**83808 IRISH SETTER WORK Men's 8-inch Logger Boot**



**UPPER:** USA Made Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Lineman Steel  
**LAST:** 634  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14,15 EE 8-12,13,14



**Sole Resistance Chart**

**Stars and Bars Logger**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



**2215 RED WING Men's 9-inch Logger-Lineman Boot**



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Lineman Steel  
**LAST:** 53  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/75/C/75, Mt/75 EH PR  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



**Sole Resistance Chart**

**Vibram® Tacoma Fire and Ice**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



**4418 RED WING Men's 8-inch Logger Boot**



**UPPER:** Full Grain, Water-Resistant Leather  
**SHANK:** Lineman Steel  
**LAST:** 50  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 9-12,13,14 D 6-12,13,14,15 EE 7-12,13,14



**Sole Resistance Chart**

**Vibram® Logger**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



### 83810 IRISH SETTER WORK Men's 8-inch Logger Boot



**UPPER:** USA Made Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Lineman Steel  
**LAST:** 634  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14,15 EE 8-12,13,14



#### Sole Resistance Chart

##### Stars and Bars Logger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 4416 RED WING Men's 9-inch Logger Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Lineman Steel  
**LAST:** 634  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14



#### Sole Resistance Chart

##### Vibram® 360 Logger TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 2292 RED WING Men's 10-inch Logger Boot



**UPPER:** Full Grain, Waterproof Leather  
**SHANK:** Lineman Steel  
**LAST:** 50  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 9-12,13,14 D 8-12,13,14 E 8-12 EEE 8-12,13



#### Sole Resistance Chart

##### Vibram® Tacoma

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



### 4417 RED WING Men's 9-inch Logger Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Lineman Steel  
**LAST:** 634  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 9-12,13



#### Sole Resistance Chart

##### Vibram® 360 Logger TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



## Logger/Lineman



### 4415 RED WING Men's 9-inch Logger-Lineman Boot



UPPER: Full Grain, Waterproof Leather

FOOTBED: ComfortForce®

SHANK: Lineman Steel

LAST: 53

CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR

CARE: Leather Protector, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



MADE IN THE USA

#### Sole Resistance Chart

##### Vibram® Tacoma Fire and Ice

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



Made to Order

### 2221 RED WING Men's 10-inch Lineman Boot



UPPER: Full Grain, Water-Resistant Leather

SHANK: Lineman Steel

LAST: 50

CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/175/C/75, EH

CARE: Boot Oil, Leather Protector

SIZES: B 10-12,13 D 7-12,13 EE 8-12



#### Sole Resistance Chart

##### Vibram® Lineman

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



**PULL-ON**  
STRONG AND RUGGED, THE ORIGINAL WESTERN-STYLED WORK BOOT

38 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.



### 2274 RED WING Men's 11-inch Pull-On Boot

NT EH

UPPER: Full Grain Leather  
FOOTBED: Nylon Covered Polyurethane  
SHANK: Non-metallic  
LAST: 800  
CONSTRUCTION: Direct Attach  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Leather Protector  
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

KING TOE

#### Sole Resistance Chart

##### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 2231 / 82231 (Made to order) RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather  
SHANK: Steel  
LAST: 522  
CONSTRUCTION: SuperSole® Welt  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Boot Oil, Leather Protector  
SIZES: AA 10-12,13,14 A 10-12,13,14 B 4-12,13,14,15,16,17,18 C 8-12,13  
D 5-12,13,14,15,16,17,18 E 6-12,13,14 EE 7-12,13,14,15,16,17,18  
EEE 6-12,13,14,15,16

R/W LEATHER SUPER-SOLE

#### Sole Resistance Chart

##### Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



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Pull-On



**2214** RED WING Men's 11-inch Pull-On Boot

ST

UPPER: Full Grain, Water-Resistant Leather  
FOOTBED: ComfortForce®  
SHANK: Steel  
LAST: 515  
CONSTRUCTION: Goodyear Leather Welt  
RATING: ASTM F2413-11, M I/75 C/75  
CARE: Boot Oil, Leather Protector  
SIZES: D 7-12,13 E 8-12 EEE 8-12,13



Sole Resistance Chart

Vibram® Laramie TC-4

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



**4470** RED WING Men's 11-inch Pull-On Boot

ST

EH

UPPER: Full Grain, Water-Resistant Leather  
FOOTBED: ComfortForce®  
SHANK: Steel  
LAST: 199  
CONSTRUCTION: SuperSole® Welt  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Boot Oil, Leather Protector  
SIZES: B 9-12,13,14 D 6½-12,13,14,15 E 8-11 EE 7-12,13,14



Sole Resistance Chart

Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA



**4471** RED WING Men's 11-inch Pull-On Boot

ST

EH

UPPER: Full Grain Leather  
FOOTBED: ComfortForce®  
SHANK: Steel  
LAST: 199  
CONSTRUCTION: SuperSole® Welt  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Leather Protector, NaturSeal™, Shoe Cream  
SIZES: B 9-12,13,14 D 6½,7-12,13,14,15 E 8-11 EE 7,7½,7-12,13,14



Sole Resistance Chart

Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA



**2254** RED WING Men's 11-inch Pull-On Boot

ST

EH

UPPER: Full Grain Leather  
FOOTBED: Single density ComfortForce®  
SHANK: Fiberglass  
LAST: 696  
CONSTRUCTION: SuperSole® Welt  
RATING: ASTM F2413-11, M/I/75/C/75, EH  
CARE: Boot Oil, Leather Protector  
SIZES: B 10-12,13 D 7-12,13,14 EE 7-12,13



Sole Resistance Chart

Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA





NEW

### 83910 IRISH SETTER WORK Men's 11-inch Pull-On

ST EH

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** IS-435  
**CONSTRUCTION:** Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** D 8-12,13,14 EE 8-12,13



#### Sole Resistance Chart

##### Rubber-RPM Roper

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA



NEW

### 2297 RED WING Men's 11-inch Pull-On Boot

AT EH

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 224  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13



#### Sole Resistance Chart

##### Rubber-PU Shredder

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM



### 83902 IRISH SETTER WORK Men's 11-inch Pull-On Boot

AT EH

**UPPER:** USA Made Full Grain, Tumbled Leather Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 702-2EW-2  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Shoe Cream  
**SIZES:** D 8-12,13,14 EE 8-12,13,14



#### Sole Resistance Chart

##### Rubber-PU Comfort Trek

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Better
Non-Marking	Yes



MADE IN CHINA



### 83904 IRISH SETTER WORK Men's 11-inch Pull-On Boot

AT EH

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 696  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 8-12,13,14 EE 8-12,13,14

#### Sole Resistance Chart

##### ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



Metatarsal Guard  
Protección Metatarsal



Static-Dissipative  
Anti-Estática



Waterproof  
A Prueba de Agua/Impermeable



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## Pull-On



### 83908 IRISH SETTER WORK Men's 9-inch Pull-On

AT EH

**UPPER:** USA Made Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**LAST:** 696  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 7-12,13,14 EE 7-12,13



#### Sole Resistance Chart

##### Rubber-EVA Traction Tred

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 2405 RED WING Men's 11-inch Pull-On Boot

ST EH

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 696  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 9-12,13,14 D 7-12,13,14,15 EE 6-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA



### 2249 RED WING Men's 10-inch Pull-On Boot

ST EH

**UPPER:** Full Grain Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 696  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** B 9-12,13,14,15 D 6,6½,7-12,13,14,15 EE 6,6½,7-12,13,14,15 H 8-12,13



#### Sole Resistance Chart

##### Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA IMPORTED MATERIALS



NEW

### 5701 WORX Men's 10-inch Pull-On Boot

ST EH

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 702  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/1/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13

#### Sole Resistance Chart

##### ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



## 2259 RED WING Men's 11-inch Pull-On Boot

ST EH

**UPPER:** Full Grain, Water-Resistant Leather  
**SHANK:** Fiberglass  
**LAST:** 527  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 7-12,13,14 EE 8-12,13



### Sole Resistance Chart

#### Sure-Trak® SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA



## 2201 RED WING Men's 11-inch Pull-On Boot

ST EH

**UPPER:** Full Grain Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Steel  
**LAST:** 199  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14



### Sole Resistance Chart

#### Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



## 988 RED WING Men's 10-inch Pull-On Boot

ST EH

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 696  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14 EE 8-12,13



### Sole Resistance Chart

#### Vibram® Lug TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



## 3505 RED WING Men's 11-inch Pull-On Boot

ST EH PR

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 696  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 7-12,13 H 8-12,13



### Sole Resistance Chart

#### Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



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## Pull-On



### 4448 RED WING Men's 11-inch Pull-On Boot



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 230  
 CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



#### Sole Resistance Chart

##### Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 2230 RED WING Men's 11-inch Pull-On Boot



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 696  
 CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA WITH IMPORTED MATERIALS



### 2270 RED WING Men's 11-inch Pull-On Boot



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 696  
 CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA WITH IMPORTED MATERIALS



NEW

### 83912 IRISH SETTER WORK Men's 11-inch Pull-On



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Non-metallic  
 LAST: IS-435  
 CONSTRUCTION: Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector  
 SIZES: D 8-12,13,14,15,16 EE 8-12,13,14



#### Sole Resistance Chart

##### Rubber-RPM Roper

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



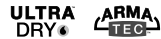
MADE IN CHINA



NEW

**83914 IRISH SETTER WORK Men's 12-inch Pull On**

**UPPER:** Cordura®  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 702  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**SIZES:** D 7-12,13,14 EE 8-12,13

**Sole Resistance Chart****ENDURANCE Cross Wire**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**83906 IRISH SETTER WORK Men's 11-inch Pull-On**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 229  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13

**Sole Resistance Chart****Vibram® Rubber-PU XClaim TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

**5700 WORX Men's 10-inch Pull-On Boot**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 696  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** M 8-12,13,14 WW 8-12,13

**Sole Resistance Chart****ENDURANCE Arrowhead**

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**2499 RED WING Men's 12-inch Pull-On Boot**

**UPPER:** Cordura®  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 696  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**SIZES:** D 7-12,13,14,15 EE 8-12,13

**Sole Resistance Chart****Dual Density Mini Lug II**

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

## Pull-On



### 6500 WORX Men's 10-inch Pull-On Boot



**UPPER:** Cordura®  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 702  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Silicone  
**SIZES:** M 8-12,13,14 WW 8-12,13

#### Sole Resistance Chart

##### ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 4212 RED WING Men's 11-inch Pull-On Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 200-3  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13



#### Sole Resistance Chart

##### Rubber-PU Barbed Wire

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 83900 IRISH SETTER WORK Men's 11-inch Pull-On Boot



**UPPER:** USA Made Full Grain, Waterproof Leather and Abrasion Resistant Nylon  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 702-2EW-2  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13,14



#### Sole Resistance Chart

##### Rubber-PU Comfort Trek

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Better
Non-Marking	Yes



MADE IN CHINA



### 4441 RED WING Men's 11-inch Pull-On Boot



**UPPER:** Full Grain, Water-Resistant Leather  
**SHANK:** Steel  
**LAST:** 522  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** D 6-12,13,14 EE 7-12,13,14



#### Sole Resistance Chart

##### Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA





### 2250 RED WING Men's 11-inch Pull-On Boot



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 230  
 CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



#### Sole Resistance Chart

##### Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 4445 RED WING Men's 11-inch Pull-On Boot



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 696  
 CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



NEW

### 2271 RED WING Men's 11-inch Pull-On Boot



UPPER: Full Grain, Waterproof Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 696  
 CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



#### Sole Resistance Chart

##### Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA



### 3049 RED WING Men's 17-inch Pac Boot



UPPER: Polyurethane Coated Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 222  
 CONSTRUCTION: Cement

RATING: ASTM F2413-11, M I/75 C/75, SD  
 CARE: NaturSeal™  
 SIZES: EE 6-12,13,14,15



#### Sole Resistance Chart

##### Vibram® Rubber-PU Apex Fire and Ice SD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	No



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## Pull-On



### 89000 IRISH SETTER WORK Men's 12-inch Pull-On Boot



**UPPER:** Vulcanized Rubber and 4.5 mm Neoprene  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** JEX-ST  
**CONSTRUCTION:** Vulcanized  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**SIZES:** E 7,8-12,13,14,15



#### Sole Resistance Chart

##### Chore

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



### 89002 IRISH SETTER WORK Men's 15-inch Pull-On Boot



**UPPER:** Vulcanized Rubber and 4.5 mm Neoprene  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** JEX-ST  
**CONSTRUCTION:** Vulcanized  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**SIZES:** E 7,8-12,13,14,15



#### Sole Resistance Chart

##### Chore

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



NEW

### 89004 IRISH SETTER WORK Men's 15-Inch Pull-On



**UPPER:** Polyurethane  
**FOOTBED:** Removable 12mm Felt/Wool Liner  
**SHANK:** Non-metallic  
**LAST:** ISH-777  
**CONSTRUCTION:** Injection  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH  
**SIZES:** D 8,9,10,11,12,13,14



#### Sole Resistance Chart

##### Snow Zone

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



NEW

### 59001 RED WING Men's 17-inch Pull-On Boot



**UPPER:** Polyurethane  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 300  
**CONSTRUCTION:** Direct Attach Non-Welt  
**RATING:** ASTM F 2413-11, M/I/75/C/75, EH PR  
**SIZES:** D 7,8-12,13,14,15

This style is designed so that wearers can easily fold over the upper, or trim to a 15-inch boot.

#### Sole Resistance Chart

##### Mini Lug RBR

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



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36 STYLES

MET  
GUARD

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### 4479 RED WING Men's Oxford

NT EH MT

UPPER: Full Grain Leather  
FOOTBED: Nylon Covered Polyurethane  
SHANK: Non-metallic  
LAST: 801  
CONSTRUCTION: Direct Attach  
RATING: ASTM F2413-11, M/175/C/75, EH, Mt/75  
CARE: Leather Protector, NaturSeal™  
SIZES: D 7-12,13,14 EE 8-12,13



KING TOE



R | W  
LEATHER

#### Sole Resistance Chart

##### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

### 5582 WORX Men's Oxford

ST EH MT

UPPER: Polyurethane Coated Leather  
FOOTBED: Removable Polyurethane  
SHANK: Non-metallic  
LAST: 882  
CONSTRUCTION: Cement  
RATING: ASTM F2413-11, M/175/C/75, EH, Mt/75  
CARE: Leather Protector, Polish  
SIZES: M 7-12,13,14 WW 8-12,13



#### Sole Resistance Chart

##### SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



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4472 RED WING Men's 5-inch Hiker Boot

NT EH MT

UPPER: Full Grain, Waterproof Leather  
FOOTBED: Nylon Covered Polyurethane  
SHANK: TC-Tech  
LAST: 697  
CONSTRUCTION: Cement  
RATING: ASTM F2413-11, M/1/75/C/75, EH , Mt/75  
CARE: Leather Protector, NaturSeal™, Shoe Cream  
SIZES: B 9-12,13,14,15 D 6-12,13,14,15 EE 7-12,13,14 H 8-12,13



Sole Resistance Chart

Extensy™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA WITH IMPORTED MATERIALS



5601 WORX Men's 5-inch Boot

NT EH MT

UPPER: Full Grain Leather  
FOOTBED: Removable Polyurethane  
SHANK: Non-metallic  
LAST: 882  
CONSTRUCTION: Cement  
RATING: ASTM F2413-11, M/1/75/C/75, EH , Mt/75  
CARE: Leather Protector, Polish  
SIZES: M 4-12,13,14 WW 8-12,13,14



Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



5584 WORX Men's 5-inch Boot

ST EH MT

UPPER: Nubuck Leather  
FOOTBED: Removable Polyurethane  
SHANK: Steel  
LAST: 882  
CONSTRUCTION: Cement  
RATING: ASTM F2413-11, M/1/75/C/75, EH , Mt/75  
CARE: Leather Protector  
SIZES: M 4-12,13,14,15,16 WW 8-12,13,14



Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



5586 WORX Men's 6-inch Boot

ST EH MT

UPPER: Full Grain Leather  
FOOTBED: Removable Polyurethane  
SHANK: Steel  
LAST: 702-2  
CONSTRUCTION: Goodyear Welt  
RATING: ASTM F2413-11, M/1/75/C/75, EH , Mt/75  
CARE: Boot Oil, Polish  
SIZES: W 4-12,13



Sole Resistance Chart

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA


**5610 WORX Men's 6-inch Boot**
**ST EH MT**

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 800  
 CONSTRUCTION: Direct Attach Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Leather Protector  
 SIZES: M 4-12,13,14,15,16 WW 8-12,13,14


**Sole Resistance Chart**
**ENDURANCE Cross Wire**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA


**5613 WORX Men's 6-inch Boot**
**ST EH MT**

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 800  
 CONSTRUCTION: Direct Attach Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Leather Protector  
 SIZES: M 7-12,13,14 WW 8-12,13,14


**Sole Resistance Chart**
**Rubber Resister**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**5686 RED WING Men's 6-inch Boot**
**ST EH MT**

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 703  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Boot Oil, Leather Protector  
 SIZES: M 7-12,13,14 WW 8-12,13,14


**Sole Resistance Chart**
**Vibram® Alpha TC-4 Plus**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**4483 RED WING Men's 6-inch Boot**
**ST EH MT**

UPPER: Full Grain Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 694  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Boot Oil, Leather Protector  
 SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 6-12,13,14,15 H 7-12,13,14,15


**Sole Resistance Chart**
**Decathlon**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA


**4456 RED WING Men's 6-inch Boot**
**NT** **EH** **MT**

UPPER: Full Grain Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Leather Protector  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14

**KING TOE**
**Sole Resistance Chart**
**TPU-PU Galaxy**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA


**5486 WORX Men's 6-inch Boot**
**ST** **EH** **MT**

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 703  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Boot Oil, Leather Protector  
 SIZES: M 7-12,13,14 WW 8-12,13

**HR**
**Sole Resistance Chart**
**Rubber Resister**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**4421 RED WING Men's 6-inch Boot**
**NT** **EH** **MT**

UPPER: Full Grain Leather  
 FOOTBED: Cambrelle® Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 691  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 8-12,13,14 EE 8-12,13

**FS**
**HR**
**Sole Resistance Chart**
**Rubber-PU Auger**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA


**5626 WORX Men's 6-inch Boot**
**ST** **EH** **MT**

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 703  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Boot Oil, Leather Protector  
 SIZES: M 6-12,13,14 WW 8-12,13

**HR**
**Sole Resistance Chart**
**Rubber Resister**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA





### 4433 RED WING Men's 6-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Leather Protector, Mink Oil, NaturSeal™  
**SIZES:** B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA** W/IMPORTED MATERIALS



### 4431 RED WING Men's 6-inch Boot



**UPPER:** Abrasion Resistant Nylon and TPU  
**FOOTBED:** Cambrelle® Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** CH-691CT  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Silicone  
**SIZES:** D 7-12,13,14 EE 8-12,13



#### Sole Resistance Chart

##### Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 5489 WORX Men's 8-inch Boot



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 703  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** M 8-12,13,14 WW 8-12,13



#### Sole Resistance Chart

##### Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA



### 5889 RED WING Men's 8-inch Boot



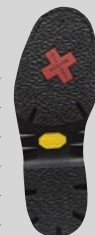
**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 703  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13,14



#### Sole Resistance Chart

##### Vibram® Alpha TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

**4422 RED WING Men's 8-inch Boot**
**NT** **EH** **MT**

**UPPER:** Full Grain Leather  
**FOOTBED:** Cambrelle® Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 8-12,13,14 EE 8-12,13

**Sole Resistance Chart****Rubber-PU Auger**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

**5828 WORX Men's 8-inch Boot**
**ST** **EH** **MT**

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 703  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Boot Oil, Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13

**Sole Resistance Chart****Rubber Resister**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA

**5810 WORX Men's 8-inch Boot**
**ST** **EH** **MT**

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Leather Protector  
**SIZES:** M 7-12,13,14 WW 8-12,13,14

**Sole Resistance Chart****ENDURANCE Cross Wire**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



Made to Order

**4435 RED WING Men's 8-inch Boot**
**ST** **EH** **MT** **Y**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment  
**SHANK:** Fiberglass  
**LAST:** 694  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Leather Protector, Mink Oil, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

**Sole Resistance Chart****Horizon™ DL SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



NEW

**4492 RED WING Men's 8-Inch Boot**

ST EH MT

UPPER: Full Grain Leather  
 FOOTBED: ComfortForce®  
 SHANK: Fiberglass  
 LAST: 694  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Boot Oil, Leather Protector  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14

**Sole Resistance Chart****Decathlon**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA

**4440 RED WING Men's 8-inch Boot**

NT EH MT

UPPER: Abrasion Resistant Nylon and TPU  
 FOOTBED: Cambrelle® Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: CH-691CT  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
 CARE: Silicone  
 SIZES: D 7-12,13,14 EE 8-12,13

**Sole Resistance Chart****Rubber-PU Auger**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

**3530 RED WING Men's 8-inch Boot**

NT EH PR MT

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, M/I/75/C/75, EH, Mt/75, CSA Grade 1, ESR Rated, PR  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

**Sole Resistance Chart****Vibram® Galactic Fire and Ice**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

**83820 IRISH SETTER WORK Men's 9-inch Boot**

NT EH PR MT

UPPER: USA Made Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 222  
 CONSTRUCTION: Cement  
 RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR  
 CARE: Leather Protector, NaturSeal™  
 SIZES: D 7-12,13,14 EE 8-12,13,14

**Sole Resistance Chart****Vibram® Rubber-PU Apex Fire and Ice EH**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



## Metatarsal Guard



### 4499 RED WING Men's 10-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Cambrelle® Covered Polyurethane  
**SHANK:** Steel  
**LAST:** 694  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15,16 EE 8-12,13,14



#### Sole Resistance Chart

##### Vibram® Montana

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 4489 RED WING Men's 10-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Cambrelle® Covered Polyurethane  
**SHANK:** Steel  
**LAST:** 694  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/I/75/C/75, EH, Mt/75  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Vibram® Montana

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 4495 RED WING Men's 12-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Steel  
**LAST:** 800  
**CONSTRUCTION:** Goodyear Leather Welt  
**RATING:** ASTM F2413-11, M/75/C/75, Mt/75 EH PR  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 2215 RED WING Men's 9-inch Logger-Lineman Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Lineman Steel  
**LAST:** 53  
**CONSTRUCTION:** Goodyear Welt  
**RATING:** ASTM F2413-11, M/75/C/75, Mt/75 EH PR  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Vibram® Tacoma Fire and Ice

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA


**4415 RED WING Men's 9-inch Logger-Lineman Boot**


UPPER: Full Grain, Waterproof Leather

FOOTBED: ComfortForce®

SHANK: Lineman Steel

LAST: 53

CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR

CARE: Leather Protector, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



MADE IN THE USA

**Sole Resistance Chart**
**Vibram® Tacoma Fire and Ice**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes


**5829 WORX Men's 10-inch Pull-On Boot**


UPPER: Full Grain Leather

FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 702-2

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/75/C/75, EH, Mt/75

CARE: Boot Oil, Leather Protector

SIZES: M 7-12,13,14 W 7-12,13


**Sole Resistance Chart**
**Rubber Resister**

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA


**4436 RED WING Men's 11-inch Pull-On Boot**


UPPER: Full Grain, Waterproof Leather

FOOTBED: Redbed™ featuring Agion® anti-microbial treatment

SHANK: Fiberglass

LAST: 699

CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/75/C/75, EH, Mt/75

CARE: Leather Protector, Mink Oil, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13


**Sole Resistance Chart**
**Horizon™ DL SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS


**4449 RED WING Men's 11-inch Pull-On Boot**


UPPER: Abrasion Resistant Nylon and TPU

FOOTBED: Cambrelle® Covered Polyurethane

SHANK: Non-metallic

LAST: SF-691

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/75/C/75, EH, Mt/75

CARE: Silicone

SIZES: D 7-12,13,14 EE 8-12,13


**Sole Resistance Chart**
**Rubber-PU Auger**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



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**4494** **RED WING** Men's 11-inch Pull-On Boot



UPPER: Full Grain, Waterproof Leather

FOOTBED: ComfortForce®

SHANK: Steel

LAST: 696

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH, Mt/75

CARE: Leather Protector, NaturSeal™

SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



**Sole Resistance Chart**

**Vibram® Lug Fire and Ice**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE **USA** W/IMPORTED MATERIALS



**4481** **RED WING** Men's 11-inch Pull-On Boot



UPPER: Full Grain, Waterproof Leather

FOOTBED: ComfortForce®

SHANK: Steel

LAST: 696

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH, Mt/75

CARE: Leather Protector, NaturSeal™

SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



**Sole Resistance Chart**

**Vibram® Lug Fire and Ice**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE **USA** W/IMPORTED MATERIALS





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**27 STYLES**

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WOMEN'S



**2321 (Black) / 2322 (Brown) RED WING Women's Slip-On**



**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 302  
**CONSTRUCTION:** Opanka

**RATING:** ASTM F2413-11, F/175/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10

**R | W**  
LEATHER

**Sole Resistance Chart**

**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



**2323 RED WING Women's Oxford**



**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 302  
**CONSTRUCTION:** Opanka

**RATING:** ASTM F2413-11, F/175/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10

**CUSHIN** **R | W**  
LEATHER

**Sole Resistance Chart**

**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



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**2324**     **RED WING** Women's Oxford



**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 302  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2413-11, F/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10



**Sole Resistance Chart**

**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



**5107**     **WORX** Women's Slip-On



**UPPER:** Oiled Nubuck Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, SD  
**CARE:** Leather Protector  
**SIZES:** M 6-10,11 WW 6-10

**Sole Resistance Chart**

**SSRT**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



**2382**     **RED WING** Women's Oxford



**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** SD Foil-Felt Cushion  
**SHANK:** Steel  
**LAST:** 323  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** D 4-10

**Sole Resistance Chart**

**Tuffy SD Urethane**

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA  
W/IMPORTED MATERIALS



**5430**     **WORX** Women's Oxford



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** JDHBB  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 4-10,11 W 6-10

**Sole Resistance Chart**

**Crosscut Wedge**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

NEW

### 5103 WORX Women's Oxford



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Nylon  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 5-10,11 WW 6-10



#### Sole Resistance Chart

##### Rubber-EVA Motility

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

### 5505 WORX Women's Athletic



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 5-10,11 WW 6-10



#### Sole Resistance Chart

##### Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CHINA

### 5344 WORX Women's Athletic



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 6-10,11 W 6-10

#### Sole Resistance Chart

##### StarGrip® Womens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA

### 5108 WORX Women's Athletic



**UPPER:** Synthetic Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector  
**SIZES:** M 5-10,11 W 6-10

#### Sole Resistance Chart

##### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



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## 5111 WORX Women's Athletic

AT EH

**UPPER:** Synthetic Leather and Nylon Mesh  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**SIZES:** M 5-10,11 W 6-10

### Sole Resistance Chart

#### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM



## 2334 RED WING Women's Athletic

AT EH

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10

### Sole Resistance Chart

#### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



## 2337 RED WING Women's Athletic

AT ⚡

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10

### Sole Resistance Chart

#### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA



## 6553 WORX Women's Athletic

NT EH

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 6-10,11 WW 6-10

### Sole Resistance Chart

#### SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 5110 WORX Women's Athletic



**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 5-10,11 WW 6-10

#### Sole Resistance Chart

##### SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 5433 WORX Women's Chukka



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** JDHBB  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 4-10,11 W 6-10

#### Sole Resistance Chart

##### Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 5169 WORX Women's 6-inch Hiker Boot



**UPPER:** Suede Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 220  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector, Nubuck/Suede Cleaner Kit  
**SIZES:** M 5-10,11 WW 6-10

#### Sole Resistance Chart

##### Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM



### 2380 RED WING Women's 5-inch Hiker Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** TC-Tech  
**LAST:** 697  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 5-10 D 5-10 EE 6-10

#### Sole Resistance Chart

##### Extensivity™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



ASSEMBLED IN THE USA WITH IMPORTED COMPONENTS





## 2326 RED WING Women's 6-inch Boot

ST EH

UPPER: Full Grain Leather  
 FOOTBED: Redbed™ featuring Agion® anti-microbial treatment  
 SHANK: Fiberglass  
 LAST: 100  
 CONSTRUCTION: SuperSole® Welt  
 RATING: ASTM F2413-11, F/I/75/C/75, EH  
 CARE: Boot Oil, Leather Protector  
 SIZES: B 6-10 D 6-10 EE 4-6½, 7-10



### Sole Resistance Chart

#### Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS



## 5345 WORX Women's 6-inch Boot

ST EH

UPPER: Full Grain Leather  
 FOOTBED: Removable Polyurethane  
 SHANK: Steel  
 LAST: 702  
 CONSTRUCTION: Goodyear Welt  
 RATING: ASTM F2413-11, F/I/75/C/75, EH  
 CARE: Boot Oil, Polish  
 SIZES: M 6-10, 11 W 6-10

### Sole Resistance Chart

#### StarGrip® Womens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



## 2340 RED WING Women's 5-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Nylon Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 800  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, F/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: B 5-10, 11 D 5-10 EE 6-10



### Sole Resistance Chart

#### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



## 2327 RED WING Women's 5-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather  
 FOOTBED: Cambrelle® Covered Polyurethane  
 SHANK: Non-metallic  
 LAST: 691  
 CONSTRUCTION: Direct Attach  
 RATING: ASTM F2413-11, F/I/75/C/75, EH  
 CARE: Leather Protector, NaturSeal™  
 SIZES: B 6-10, 11 D 6-10



### Sole Resistance Chart

#### PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 2325 RED WING Women's 5-inch Hiker Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** TC-Tech  
**LAST:** 697  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, Mt/75 EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 5-10 D 5-10 EE 6-10



#### Sole Resistance Chart

##### Extensy™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS

### 3540 RED WING Women's 5-inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 800  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
 CSA Grade 1, ESR Rated, PR  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 5-10,11 D 5-10 EE 6-10



#### Sole Resistance Chart

##### Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

### 83200 IRISH SETTER WORK Women's 6-Inch Boot



**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 220  
**CONSTRUCTION:** Cement - Welt  
**RATING:** ASTM F2413-11, F/I/75/C/75, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 5-10,11 D 6-10



#### Sole Resistance Chart

##### Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

### 5182 WORX Women's Oxford



**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2413-11, F/I/75/C/75, Mt/75 EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 6-10,11 W 6-10

#### Sole Resistance Chart

##### SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

## MEN'S STYLES IN WOMEN'S SIZES

### More options for women

In addition to our 27 women's styles, we also show a selection of men's styles that could be considered for women. The following styles are specially selected from our larger product offering based on women's fit compatibility. Use the chart below to easily convert men's to women's sizes.



### Men's to Women's Size Comparison Chart

USA Men's			3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10
USA Women's	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12

Please note that there is no real standard for converting shoes. Your best option is to have your foot measured professionally at a local shoe store and get the Men's and Women's sizes directly from the measurement device.

**5509 WORX**  
Men's Athletic



Pg. 29



**5266 WORX**  
Men's 6-inch Boot



Pg. 35



**2241 RED WING**  
Men's 6-inch Boot



Pg. 35



**2406 RED WING**  
Men's 6-inch Boot



Pg. 39



**2233 RED WING**  
Men's 8-inch Boot



Pg. 48



**2238 RED WING**  
Men's 8-inch Boot



Pg. 49



**2408 RED WING**  
Men's 8-inch Boot



ST EH

Pg. 49

**4473 RED WING**  
Men's 8-inch Boot



ST EH PR

Pg. 53

**5803 WORX**  
Men's 8-inch Boot



ST EH

Pg. 53

**2491 RED WING**  
Men's 8-inch Boot



ST EH

Pg. 54

**2412 RED WING**  
Men's 8-inch Boot



ST EH PR

Pg. 57

**2218 RED WING**  
Men's 9-inch Logger-Lineman Boot



ST EH

Pg. 59

**4418 RED WING**  
Men's 8-inch Logger Boot



ST EH

Pg. 60

**2231 RED WING**  
Men's 11-inch Pull-On Boot



ST EH

Pg. 63

**5584 WORX**  
Men's 5-inch Boot



ST EH MT

Pg. 74

**5601 WORX**  
Men's 5-inch Boot



NT EH MT

Pg. 74

**5586 WORX**  
Men's 6-inch Boot



ST EH MT

Pg. 74

**4483 RED WING**  
Men's 6-inch Boot



ST EH MT

Pg. 75



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## STATIC-DISSIPATIVE

PROTECT ELECTRICAL DEVICES FROM DAMAGE CAUSED  
BY THE TRANSMISSION OF ELECTRICAL SPARKS

34 STYLES

**6701 RED WING**  
Men's Oxford



Pg. 18



**8701 RED WING**  
Men's Oxford



Pg. 18



**5503 WORX**  
Men's Slip-On



Pg. 20



**5504 WORX**  
Men's Slip-On



Pg. 20



**6700 RED WING**  
Men's Slip-On



Pg. 21



**6702 RED WING**  
Men's Slip-On



Pg. 21



**6703 RED WING**  
Men's Oxford



Pg. 21



**6704 RED WING**  
Men's Oxford



Pg. 21



**6618 RED WING**  
Men's Oxford



Pg. 22



**6659 RED WING**  
Men's Oxford



Pg. 22



**5022 WORX**  
Men's Oxford



Pg. 19

NEW



**5411 WORX**  
Men's Oxford



Pg. 23



**5509 WORX**  
Men's Athletic



Pg. 29



**5373 WORX**  
Men's Athletic



Pg. 29



**5374 WORX**  
Men's Athletic



Pg. 29



**6329 RED WING**  
Men's Athletic



Pg. 27



**6337 RED WING**  
Men's Athletic



Pg. 27



**5014 WORX**  
Men's Chukka



Pg. 25

NEW



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Static Dissipative

5413 WORX  
Men's Chukka



Pg. 25



6662 RED WING  
Men's Chukka



Pg. 26



6707 RED WING  
Men's Chukka



Pg. 24



5661 WORX  
Men's 6-inch Boot



Pg. 40



2241 RED WING  
Men's 6-inch Boot



Pg. 35



3049 RED WING  
Men's 17-inch Pac Boot



Pg. 71



Women's

2321 RED WING  
Women's Slip-On



Pg. 83



2322 RED WING  
Women's Slip-On



Pg. 83



2323 RED WING  
Women's Oxford



Pg. 83



2324 RED WING  
Women's Oxford



Pg. 84



5107 WORX  
Women's Slip-On



Pg. 84



2382 RED WING  
Women's Oxford



Pg. 84





Static Dissipative

**2337 RED WING**  
Women's Athletic



Pg. 86



**5430 WORX**  
Women's Oxford



Pg. 84



**5433 WORX**  
Women's Chukka



Pg. 87



**5103 WORX**  
Women's Oxford



Pg. 85

**NEW**



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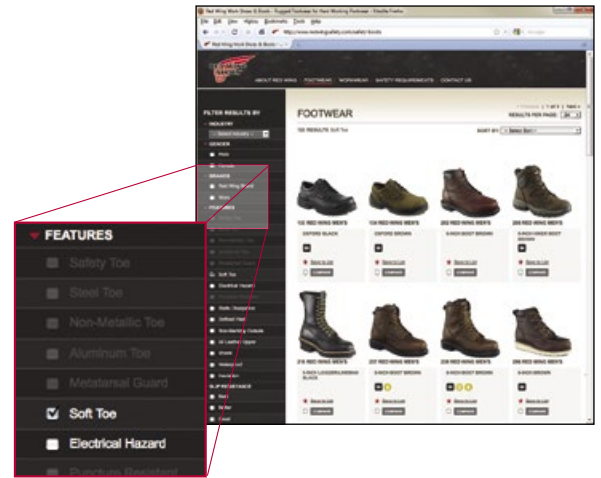


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## Soft Toe Options for Electro-static Dissipative

These styles include the same purpose-built features as our safety toe footwear, without the protective toe cap. For a complete listing of all soft toe styles, visit our web site at [redwingsafety.com](http://redwingsafety.com).



### 8618 RED WING Men's Oxford

**UPPER:** Full Grain Leather  
**FOOTBED:** FoamTech™ SD  
**LAST:** 216  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14

**R | W**  
LEATHER



#### Sole Resistance Chart

##### Maxum® Lite SD Cross Country

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



### 8700 RED WING Men's Slip-On

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 225  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

**R | W**  
LEATHER



#### Sole Resistance Chart

##### Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



### 8702 RED WING Men's Slip-On

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 225  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

**R | W**  
LEATHER



#### Sole Resistance Chart

##### Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM

**8703 RED WING Men's Oxford**

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 225  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

**Sole Resistance Chart****Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM

**8704 RED WING Men's Oxford**

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 225  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13 H 8-12,13

**Sole Resistance Chart****Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM

**5511 WORX Men's Oxford**

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13 WW 8-12,13

**Sole Resistance Chart****Crosscut Wedge**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**4053 RED WING Men's Slip-On**

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 225  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 9-12,13 D 7-12,13,14,15 EE 8-12,13

**Sole Resistance Chart****Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



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### 4054 RED WING Men's Slip-On

**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 225  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 9-12,13 D 7-12,13,14,15 EE 8-12,13



#### Sole Resistance Chart

##### Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



### 8329 RED WING Men's Athletic

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA



### 8337 RED WING Men's Athletic

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13



#### Sole Resistance Chart

##### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA



### 8662 RED WING Men's Chukka

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** FoamTech™ SD  
**LAST:** 216  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** B 10-12,13 D 8-12,13,14 E 9-12 EEE 8-12,13,14



#### Sole Resistance Chart

##### Maxum® Lite SD Cross Country

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

**R | W**  
LEATHER

### 5530 WORX Women's Oxford



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** JDHBB  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 5-10,11 W 6-10



#### Sole Resistance Chart

##### Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

### 1637 RED WING Women's Athletic



**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 6-10,11 D 6-10



#### Sole Resistance Chart

##### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA

### 1620 RED WING Women's Slip-On



**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 302  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10



#### Sole Resistance Chart

##### Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM

### 1621 RED WING Women's Slip-On



**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 302  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10



#### Sole Resistance Chart

##### Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



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**1623**     **RED WING** Women's Oxford



**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 302  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10



**Sole Resistance Chart**

**Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



**1624**     **RED WING** Women's Oxford



**UPPER:** Full Grain Leather  
**FOOTBED:** Nylon Covered Polyurethane SD  
**SHANK:** Non-metallic  
**LAST:** 302  
**CONSTRUCTION:** Opanka  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 5-10,11 D 5-10 EE 5-10



**Sole Resistance Chart**

**Forager**

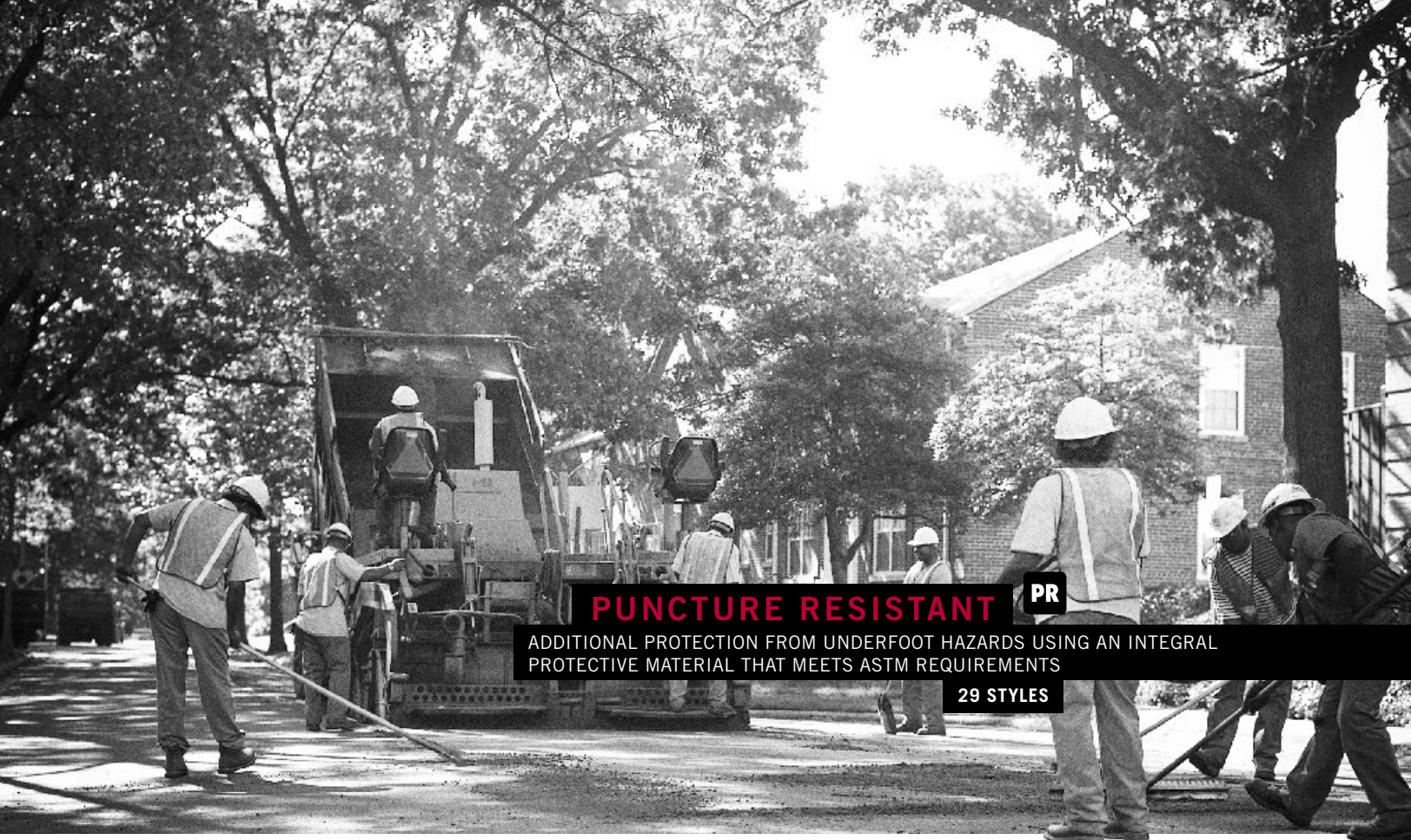
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM







## PUNCTURE RESISTANT

PR

ADDITIONAL PROTECTION FROM UNDERFOOT HAZARDS USING AN INTEGRAL PROTECTIVE MATERIAL THAT MEETS ASTM REQUIREMENTS

29 STYLES

**3533 RED WING**  
Men's Oxford

ST EH PR

Pg. 23



**3510 RED WING**  
Men's 6-inch Romeo

NT EH PR

Pg. 37



**3501 RED WING**  
Men's 5-inch Hiker Boot

NT EH PR

Pg. 33



**3502 RED WING**  
Men's 5-inch Hiker Boot

NT EH PR

Pg. 33



**3526 RED WING**  
Men's 6-inch Boot

ST EH PR

Pg. 41



**5800 WORX**  
Men's 6-inch Boot

ST EH PR

Pg. 41



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Puncture Resistant

**3507 RED WING**  
Men's 6-inch Boot

**ST** **EH** **PR**



Pg. 41

**3535 RED WING**  
Men's 6-inch Boot

**ST** **EH** **PR**



Pg. 42

**3506 RED WING**  
Men's 6-inch Boot

**NT** **EH** **PR**



Pg. 46

**3508 RED WING**  
Men's 8-inch Boot

**ST** **EH** **PR**



Pg. 51

**3539 RED WING**  
Men's 8-inch Boot

**ST** **EH** **PR**



Pg. 52

**3568 RED WING**  
Men's 8-inch Boot

**ST** **EH** **PR**



Pg. 52

**5801 WORX**  
Men's 8-inch Boot

**ST** **EH** **PR**



Pg. 52

**4473 RED WING**  
Men's 8-inch Boot

**ST** **EH** **PR**



Pg. 53

**4273 RED WING**  
Men's 8-inch Boot

**ST** **EH** **PR**



Pg. 55

**2414 RED WING**  
Men's 8-inch Boot

**ST** **EH** **PR**



Pg. 55

**3512 RED WING**  
Men's 8-inch Boot

**NT** **EH** **PR**



Pg. 55

**2412 RED WING**  
Men's 8-inch Boot

**ST** **EH** **PR**



Pg. 57

PUNCTURE  
RESISTANT



Puncture Resistant

**2416 RED WING**  
Men's 8-inch Boot



ST EH PR

Pg. 57

NEW

**3527 RED WING**  
Men's 9-inch Boot



AT EH PR

Pg. 58

**3548 RED WING**  
Men's 9-inch Boot



NT EH PR

Pg. 58

**2215 RED WING**  
Men's 9-inch Logger-Lineman Boot



NT EH PR MT

Pg. 80

**4415 RED WING**  
Men's 9-inch Logger-Lineman Boot



NT EH PR MT

Pg. 81

**3505 RED WING**  
Men's 11-inch Pull-On Boot



ST EH PR

Pg. 67

**3530 RED WING**  
Men's 8-inch Boot



NT EH PR MT

Pg. 79

**83820 IRISH SETTER WORK**  
Men's 9-inch Boot



NT EH PR

MT

Pg. 79

**4495 RED WING**  
Men's 12-inch Boot



ST EH PR

MT

Pg. 80

Women's

**59001 RED WING**  
Men's 17-inch Pull-On Boot



ST EH PR

Pg. 72

NEW

**3540 RED WING**  
Women's 5-inch Boot



NT EH PR

Pg. 89



## NON-METALLIC

NT

SAFE AND SECURE, THE LIGHTWEIGHT STYLES SATISFY A VARIETY OF REQUIREMENTS, INCLUDING SECURITY, COLD TEMPERATURE ENVIRONMENTS AND ELECTRICAL CONCERNS

61 STYLES

**6558 WORX**  
Men's Slip-On

NT EH

Pg. 19



**5504 WORX**  
Men's Slip-On

NT ⚡

Pg. 20



**6550 WORX**  
Men's Oxford

NT EH

Pg. 24



**6510 WORX**  
Men's Oxford

NT EH

Pg. 23



**6555 WORX**  
Men's Athletic

NT EH

Pg. 29



**6513 WORX**  
Men's Chukka

NT EH

Pg. 25





**6514 WORX**  
 Men's Chukka

**NT** **EH**


Pg. 26

**6552 WORX**  
 Men's 4-inch Hiker Boot

**NT** **EH**


Pg. 30

**6556 WORX**  
 Men's 5-inch Hiker Boot

**NT** **EH**


Pg. 31

**3501 RED WING**  
 Men's 5-inch Hiker Boot

**NT** **EH** **PR**


Pg. 33

**3502 RED WING**  
 Men's 5-inch Hiker Boot

**NT** **EH** **PR**


Pg. 33

**3510 RED WING**  
 Men's 6-inch Romeo

**NT** **EH** **PR**


Pg. 37

**5266 WORX**  
 Men's 6-inch Boot

**NT** **EH**


Pg. 35

**2241 RED WING**  
 Men's 6-inch Boot

**NT** **EH**


Pg. 35

**2234 RED WING**  
 Men's 6-inch Boot

**NT** **EH**


Pg. 36

**2235 RED WING**  
 Men's 6-inch Boot

**NT** **EH**


Pg. 36

**2220 RED WING**  
 Men's 6-inch Boot

**NT** **EH**


Pg. 37

**5616 WORX**  
 Men's 6-inch Boot

**NT** **EH**


Pg. 36


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Non-Metallic

**5618 WORX**  
Men's 6-inch Boot



Pg. 36



**6680 RED WING**  
Men's 5-inch Hiker Boot



Pg. 32



**6681 RED WING**  
Men's 5-inch Hiker Boot



Pg. 32



**3506 RED WING**  
Men's 6-inch Boot



Pg. 46



**2240 RED WING**  
Men's 6-inch Boot



Pg. 45



**5611 WORX**  
Men's 6-inch Boot



Pg. 44



**4216 RED WING**  
Men's 6-inch Boot



Pg. 45



**5620 WORX**  
Men's 6-inch Boot



Pg. 47



**2260 RED WING**  
Men's 6-inch Boot



Pg. 47



**2239 RED WING**  
Men's 8-inch Boot



Pg. 49



**5290 WORX**  
Men's 8-inch Boot



Pg. 50



**2280 RED WING**  
Men's 8-inch Boot



Pg. 54



**2492 RED WING**  
Men's 8-inch Boot



NT EH

Pg. 54

**3512 RED WING**  
Men's 8-inch Boot



NT EH PR

Pg. 55

**2244 RED WING**  
Men's 8-inch Boot



NT EH

Pg. 56

**3548 RED WING**  
Men's 9-inch Boot



NT EH PR

Pg. 58

**2274 RED WING**  
Men's 11-inch Pull-On Boot



NT EH

Pg. 63

**3049 RED WING**  
Men's 17-inch Pac Boot



NT

Pg. 71

**89004 IRISH SETTER WORK**  
Men's 15-Inch Pull-On



NT EH

Pg. 72

NEW

**83818 IRISH SETTER WORK**  
Men's 8-inch Logger Boot



NT EH

Pg. 59

**2215 RED WING**  
Men's 9-inch Logger-Lineman Boot



NT EH PR MT

Pg. 80

**4415 RED WING**  
Men's 9-inch Logger-Lineman Boot



NT EH PR MT

Pg. 81

**4479 RED WING**  
Men's Oxford



NT EH MT

Pg. 73

**4472 RED WING**  
Men's 5-inch Hiker Boot



NT EH MT

Pg. 74



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## Non-Metallic

**5601 WORX**  
Men's 5-inch Boot

NT EH MT



Pg. 74

**4456 RED WING**  
Men's 6-inch Boot

NT EH MT



Pg. 76

**4421 RED WING**  
Men's 6-inch Boot

NT EH MT



Pg. 76

**4431 RED WING**  
Men's 6-inch Boot

NT EH MT



Pg. 77

**4422 RED WING**  
Men's 8-inch Boot

NT EH MT



Pg. 78

**4440 RED WING**  
Men's 8-inch Boot

NT EH MT



Pg. 79

**3530 RED WING**  
Men's 8-inch Boot

NT EH PR MT



Pg. 79

**83820 IRISH SETTER WORK**  
Men's 9-inch Boot

NT EH PR MT



Pg. 79

**4449 RED WING**  
Men's 11-inch Pull-On Boot

NT EH MT



Pg. 81

## Women's

**5107 WORX**  
Women's Slip-On

NT



Pg. 84

**5110 WORX**  
Women's Athletic

NT EH



Pg. 87

**6553 WORX**  
Women's Athletic

NT EH



Pg. 86

**2340 RED WING**  
Women's 5-inch Boot



Pg. 88



**2380 RED WING**  
Women's 5-inch Hiker Boot



Pg. 87



**2325 RED WING**  
Women's 5-inch Hiker Boot



Pg. 89



**3540 RED WING**  
Women's 5-inch Boot



Pg. 89



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STYLED WITH YOUR APPEARANCE IN MIND

83 STYLES

**6510** **WORX**  
Men's Oxford



Pg. 23



**8701** **RED WING**  
Men's Oxford



Pg. 18



**6646** **RED WING**  
Men's Slip-On



Pg. 19



**6700** **RED WING**  
Men's Slip-On



Pg. 21



**5504** **WORX**  
Men's Slip-On



Pg. 20



**6703** **RED WING**  
Men's Oxford



Pg. 21





**6618 RED WING**  
Men's Oxford



Pg. 22



**5022 WORX**  
Men's Oxford



Pg. 19  
**NEW**



**6633 RED WING**  
Men's Oxford



Pg. 22



**3533 RED WING**  
Men's Oxford



Pg. 23



**5411 WORX**  
Men's Oxford



Pg. 23



**6550 WORX**  
Men's Oxford



Pg. 24



**5424 WORX**  
Men's 6-inch Romeo



Pg. 37



**3510 RED WING**  
Men's 6-inch Romeo



Pg. 37



**5413 WORX**  
Men's Chukka



Pg. 25



**5014 WORX**  
Men's Chukka



Pg. 25  
**NEW**



**6337 RED WING**  
Men's Athletic



Pg. 27



**5500 WORX**  
Men's Athletic



Pg. 30



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**6552 WORX**  
Men's 4-inch Hiker Boot

**NT** **EH**



Pg. 30

**6680 RED WING**  
Men's 5-inch Hiker Boot

**NT** **EH**



Pg. 32

**6690 RED WING**  
Men's 6-inch Hiker Boot

**AT** **EH**



Pg. 33

**5609 WORX**  
Men's 6-inch Boot

**ST** **EH**



Pg. 41

**5661 WORX**  
Men's 6-inch Boot

**ST**



Pg. 40

**5266 WORX**  
Men's 6-inch Boot

**NT** **EH**



Pg. 35

**2234 RED WING**  
Men's 6-inch Boot

**NT** **EH**



Pg. 36

**2223 RED WING**  
Men's 6-inch Boot

**ST** **EH**



Pg. 37

**83612 IRISH SETTER WORK**  
Men's 6-inch Boot

**ST** **EH**



Pg. 38

**5335 WORX**  
Men's 6-inch Boot

**ST** **EH**



Pg. 40

**3507 RED WING**  
Men's 6-inch Boot

**ST** **EH** **PR**



Pg. 41

**5618 WORX**  
Men's 6-inch Boot

**NT** **EH**



Pg. 36



Steel Toe  
Casco de Acero



Aluminum Toe  
Casco de Aluminio



Non-Metallic Toe  
Casco No Metálico



Electrical Hazard  
Di-Eléctrico



Puncture Resistant  
Resistente a las Perforaciones

**971 RED WING**  
Men's 6-inch Boot



Pg. 45

**5611 WORX**  
Men's 6-inch Boot



Pg. 44

**5553 WORX**  
Men's 8-inch Boot



Pg. 50

**5290 WORX**  
Men's 8-inch Boot



Pg. 50

**4473 RED WING**  
Men's 8-inch Boot



Pg. 53

**4273 RED WING**  
Men's 8-inch Boot



Pg. 55

**3512 RED WING**  
Men's 8-inch Boot



Pg. 55

**2416 RED WING**  
Men's 8-inch Boot



Pg. 57

NEW

**3527 RED WING**  
Men's 9-inch Boot



Pg. 58

**4471 RED WING**  
Men's 11-inch Pull-On Boot



Pg. 64

**4472 RED WING**  
Men's 5-inch Hiker Boot



Pg. 74

Women's

**5103 WORX**  
Women's Oxford



Pg. 85

NEW



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**5430** **WORX**  
Women's Oxford



Pg. 84



**2337** **RED WING**  
Women's Athletic



Pg. 86



**5344** **WORX**  
Women's Athletic



Pg. 85



**6553** **WORX**  
Women's Athletic



Pg. 86



**5433** **WORX**  
Women's Chukka



Pg. 87



**2380** **RED WING**  
Women's 5-inch Hiker Boot



Pg. 87



**5345** **WORX**  
Women's 6-inch Boot



Pg. 88



**4053 RED WING Men's Slip-On****UPPER:** Full Grain, Water-Resistant Leather**FOOTBED:** Nylon Covered Polyurethane SD**SHANK:** Non-metallic**LAST:** 225**CONSTRUCTION:** Opanka**RATING:** ASTM F2892-11, SD**CARE:** Leather Protector, Shoe Cream**SIZES:** B 9-12,13 D 7-12,13,14,15 EE 8-12,13**R | W**  
LEATHER**Sole Resistance Chart****Forager**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM

**5511 WORX Men's Oxford****UPPER:** Full Grain Leather**FOOTBED:** Removable Polyurethane-SD**SHANK:** Steel**LAST:** 882**CONSTRUCTION:** Cement**RATING:** ASTM F2892-11, SD, SD**CARE:** Leather Protector, Polish**SIZES:** M 7-12,13 WW 8-12,13**Sole Resistance Chart****Crosscut Wedge**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**8618 RED WING Men's Oxford****UPPER:** Full Grain Leather**FOOTBED:** FoamTech™ SD**LAST:** 216**CONSTRUCTION:** Cement**RATING:** ASTM F2892-11, SD**CARE:** Leather Protector, Shoe Cream**SIZES:** B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14**R | W**  
LEATHER**Sole Resistance Chart****Maxum® Lite SD Cross Country**

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED  
IN THE **USA** W/IMPORTED  
COMPONENTS**8636 RED WING Men's Oxford****UPPER:** Full Grain, Water-Resistant Leather**FOOTBED:** Leather Covered Polyurethane**SHANK:** H-Tech Stabilizer**LAST:** 701**CONSTRUCTION:** Strobel Stitched - Cement**RATING:** ASTM F2892-11, EH**CARE:** Leather Protector, Shoe Cream**SIZES:** B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13**R | W**  
LEATHER**Sole Resistance Chart****TPU-PU Omni Comfort**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

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### 107 RED WING Men's Oxford

UPPER: Full Grain, Water-Resistant Leather

FOOTBED: ComfortForce®

SHANK: Fiberglass

LAST: 504

CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH

CARE: Leather Protector, Shoe Cream

SIZES: B 9-12,13 C 10-12,13 D 5-12,13,14,15,16 E 7-12,13,14 EE 6-12,13,14,15 H 6-12,13,14



R | W  
LEATHER

SUPER-SOLE

EH

#### Sole Resistance Chart

##### Odyssey SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE USA



### 133 RED WING Men's Oxford

UPPER: Full Grain, Water-Resistant Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Non-metallic

LAST: 801

CONSTRUCTION: Direct Attach

RATING: ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™, Shoe Cream

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

KING TOE

R | W  
LEATHER

EH

#### Sole Resistance Chart

##### TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 8700 RED WING Men's Slip-On

UPPER: Full Grain, Water-Resistant Leather

FOOTBED: Nylon Covered Polyurethane SD

SHANK: Non-metallic

LAST: 225

CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD

CARE: Leather Protector, Shoe Cream

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

R | W  
LEATHER

EH

#### Sole Resistance Chart

##### Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



### 8703 RED WING Men's Oxford

UPPER: Full Grain, Water-Resistant Leather

FOOTBED: Nylon Covered Polyurethane SD

SHANK: Non-metallic

LAST: 225

CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD

CARE: Leather Protector, Shoe Cream

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

CUSHIN

R | W  
LEATHER

EH

#### Sole Resistance Chart

##### Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN VIETNAM



**6333 WORX Men's Oxford**

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable EVA  
**SHANK:** Non-metallic  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**CARE:** Leather Protector, Polish  
**SIZES:** M 7-12,13,14 WW 7-12,13

**Sole Resistance Chart****StarGrip® Mens**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA

**6551 WORX Men's Oxford**

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**CARE:** Leather Protector, Polish  
**SIZES:** M 8-12,13,14,15 WW 8-12,13,14,15

**Sole Resistance Chart****SSRT Diamond**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**8337 RED WING Men's Athletic**

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

**Sole Resistance Chart****Rubber-EVA Viper**

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA

**6266 WORX Men's 6-inch Boot**

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 691  
**CONSTRUCTION:** Direct Attach  
**RATING:** ASTM F2892-11, EH  
**CARE:** Leather Protector, Polish  
**SIZES:** M 4-12,13,14 WW 8-12,13

**Sole Resistance Chart****PU Cascade I**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



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**607 RED WING Men's 6-inch Boot****EH****UPPER:** Full Grain, Water-Resistant Leather**FOOTBED:** ComfortForce®**SHANK:** Fiberglass**LAST:** 695**CONSTRUCTION:** Dual Density Supersole® Welt**RATING:** ASTM F2892-11, EH**CARE:** Leather Protector, NaturSeal™, Shoe Cream**SIZES:** A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 6-12,13,14,15,16 E 7-12,13  
EE 6-12,13,14,15 H 7-12,13,14,15**R | W**  
LEATHER**20**  
SUPER-SOLE™**Sole Resistance Chart****Aztec SuperSole® 2.0**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE **USA****923 RED WING Men's 6-inch Boot****EH****UPPER:** Full Grain Leather**FOOTBED:** Redbed™ featuring Agion® anti-microbial treatment**SHANK:** Fiberglass**LAST:** 694**CONSTRUCTION:** SuperSole® Welt**RATING:** ASTM F2892-11, EH**CARE:** Boot Oil, Leather Protector, Shoe Cream**SIZES:** A 10-12,13,14 B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16 E 8-12,13  
EE 6-12,13,14,15 H 8-12,13**RED****R | W**  
LEATHER**20**  
SUPER-SOLE™**Sole Resistance Chart****Horizon™ SuperSole®**

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS**6235 WORX Men's 6-inch Boot****EH****UPPER:** Full Grain Leather**FOOTBED:** Removable Polyurethane**SHANK:** Steel**LAST:** 702**CONSTRUCTION:** Goodyear Welt**RATING:** ASTM F2892-11, EH**CARE:** Leather Protector, Polish**SIZES:** M 6-12,13 WW 7-12,13**Sole Resistance Chart****StarGrip® Mens**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA

**6286 WORX Men's 8-inch Boot****EH****UPPER:** Full Grain Leather**FOOTBED:** Removable Polyurethane**SHANK:** Non-metallic**LAST:** 691**CONSTRUCTION:** Direct Attach**RATING:** ASTM F2892-11, EH**CARE:** Leather Protector, Polish**SIZES:** M 7-12,13,14 WW 8-12,13**Sole Resistance Chart****PU Cascade I**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

**1426 RED WING Men's 8-inch Boot**

**UPPER:** Full Grain, Waterproof Leather  
**FOOTBED:** ComfortForce®  
**SHANK:** Fiberglass  
**LAST:** 695  
**CONSTRUCTION:** Dual Density Supersole® Welt  
**RATING:** ASTM F2892-11, EH  
**CARE:** Leather Protector, NaturSeal™  
**SIZES:** D 7-12,13,14 EEE 8-12,13

**Sole Resistance Chart****Aztec SuperSole® 2.0**

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE **USA****968 RED WING Men's 10-inch Pull-On Boot**

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Nylon Covered Polyurethane  
**SHANK:** Steel  
**LAST:** 55  
**CONSTRUCTION:** Goodyear Leather Welt  
**CARE:** Boot Oil, Leather Protector, Shoe Cream  
**SIZES:** B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14

**Sole Resistance Chart****Vibram® Laramie**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE **USA****1125 RED WING Men's 11-inch Pull-On Boot**

**UPPER:** Full Grain, Water-Resistant Leather  
**FOOTBED:** Single density ComfortForce®  
**SHANK:** Steel  
**LAST:** 199  
**CONSTRUCTION:** SuperSole® Welt  
**RATING:** ASTM F2892-11, EH  
**CARE:** Leather Protector, NaturSeal™, Shoe Cream  
**SIZES:** B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14

**Sole Resistance Chart****Pathfinder™ SuperSole®**

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA****6106 WORX Women's Slip-On**

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Non-metallic  
**LAST:** 914  
**CONSTRUCTION:** Direct Attach  
**CARE:** Leather Protector, Polish  
**SIZES:** M 6-10,11 WW 6-10

**Sole Resistance Chart****StarGrip® Womens**

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



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Protección Metatarsal



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### 4174 RED WING Women's Oxford

**UPPER:** Full Grain Leather  
**FOOTBED:** Polyurethane  
**SHANK:** Non-metallic  
**LAST:** RDS801-5L  
**CONSTRUCTION:** Cement  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** M 5-10,11,12 W 6-10,11,12



#### Sole Resistance Chart

##### Victoria

Slip	Best
Oil/Gas	Good
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



### 5530 WORX Women's Oxford

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Steel  
**LAST:** JDHBB  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD, SD  
**CARE:** Leather Protector, Polish  
**SIZES:** M 5-10,11 W 6-10



#### Sole Resistance Chart

##### Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 6554 WORX Women's Athletic

**UPPER:** Polyurethane Coated Leather  
**FOOTBED:** Removable Polyurethane  
**SHANK:** Steel  
**LAST:** 882  
**CONSTRUCTION:** Cement  
**CARE:** Leather Protector, Polish  
**SIZES:** M 6-10,11 WW 6-10

#### Sole Resistance Chart

##### SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



### 1637 RED WING Women's Athletic

**UPPER:** Full Grain Leather  
**FOOTBED:** Removable Polyurethane-SD  
**SHANK:** Non-metallic  
**LAST:** 228  
**CONSTRUCTION:** Cement  
**RATING:** ASTM F2892-11, SD  
**CARE:** Leather Protector, Shoe Cream  
**SIZES:** B 6-10,11 D 6-10



#### Sole Resistance Chart

##### Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA



Steel Toe  
Casco de Acero



Aluminum Toe  
Casco de Aluminio



Non-Metallic Toe  
Casco No Metálico



Electrical Hazard  
Di-Eléctrico



Puncture Resistant  
Resistente a las Perforaciones

**8618 RED WING**  
Men's Oxford



Pg. 96



**8700 RED WING**  
Men's Slip-On



Pg. 96



**8703 RED WING**  
Men's Oxford



Pg. 97



**5511 WORX**  
Men's Oxford



Pg. 97



**4053 RED WING**  
Men's Slip-On



Pg. 97



**8337 RED WING**  
Men's Athletic



Pg. 98



**5530 WORX**  
Women's Oxford



Pg. 99



**1637 RED WING**  
Women's Athletic



Pg. 99



**1620 RED WING**  
Women's Slip-On



Pg. 99



**1623 RED WING**  
Women's Oxford



Pg. 100



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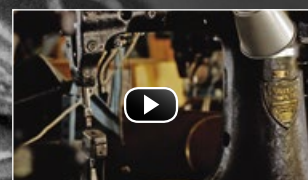
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See our manufacturing online as part of the Red Wing video series.



#### The Factory

Meet the team that crafts 5,000 pairs of boots with pride every day in Red Wing, MN.



#### The Puritan Stitch Machine

Red Wing still uses Puritan stitch machines which have been in service for over 80 years, due to the unparalleled quality they produce.

[rwsc.co/videos](http://rwsc.co/videos) >

**MADE IN THE U.S.A.**

77 STYLES

#### Made in U.S.A.

Identifying marks can be found throughout this catalog for your reference.



Entire footwear style and materials are manufactured in the USA.



Footwear materials are imported and then manufactured in the USA.



Footwear components are imported and then assembled in the USA.

U.S. manufacturing continues to be an important part of the one-hundred-plus-year heritage of Red Wing Shoe Company. More than 60% of Red Wing brand footwear is either made entirely in the U.S. or is assembled in the U.S. with imported materials. Less than 40% of Red Wing styles are made complete elsewhere, at a time when 98% of all footwear sold in the U.S. today is made offshore. All Red Wing branded footwear, regardless where it's manufactured, meets Red Wing's high standards for quality, fit and performance. Many shoes made overseas even utilize Red Wing leather shipped from the U.S.

Red Wing Shoe Company operates two U.S. manufacturing plants. They are located in Red Wing, Minnesota, with a union workforce, and in Potosi, Missouri with a non-union workforce. These plants employ more than 800 skilled shoemakers and support staff in well-paying jobs. Red Wing also owns and operates, as a subsidiary, its own tannery in Red Wing, with a union workforce of more than 150 people.

These operations annually produce more than 1.5 million pairs of U.S.A.-made/assembled work boots and other footwear. All design and most materials testing takes place within Red Wing facilities.

Additionally, Red Wing Shoe Company owns and operates more than 140 Red Wing Stores in the U.S., employing more than 500 retail store managers, truck drivers and sales associates. Together with Red Wing's corporate staff, total U.S. employment at Red Wing Shoe Company and its tannery exceeds 1,500 people. Red Wing also indirectly supports hundreds of additional U.S. retail jobs at more than 250 independently-owned Red Wing Stores.

For competitive reasons, Red Wing will continue to make select footwear styles outside the U.S. However, the company is committed to maintaining its U.S. production capabilities.





**6701 RED WING**  
Men's Oxford

MADE IN THE **USA** W/IMPORTED MATERIALS



Pg. 18



**8701 RED WING**  
Men's Oxford

MADE IN THE **USA** W/IMPORTED MATERIALS



Pg. 18



**6646 RED WING**  
Men's Slip-On

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 19



**6647 RED WING**  
Men's Slip-On

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 19



**6618 RED WING**  
Men's Oxford

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 22



**6659 RED WING**  
Men's Oxford

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 22



**4407 RED WING**  
Men's Oxford

MADE IN THE **USA**



Pg. 23



**4408 RED WING**  
Men's Oxford

MADE IN THE **USA**



Pg. 24



**6662 RED WING**  
Men's Chukka

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 26



**6667 RED WING**  
Men's 5-inch Hiker Boot

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 31



**6668 RED WING**  
Men's 5-inch Hiker Boot

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 32



**6680 RED WING**  
Men's 5-inch Hiker Boot

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 32



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**6681 RED WING**  
Men's 5-inch Hiker Boot

ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS



Pg. 32

**4472 RED WING**  
Men's 5-inch Hiker Boot

MADE IN THE **USA** W/IMPORTED MATERIALS



Pg. 74

**2245 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA**



Pg. 36

**2223 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA** W/IMPORTED MATERIALS



Pg. 37

**2226 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA** W/IMPORTED MATERIALS



Pg. 37

**4439 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA**



Pg. 39

**2406 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA**



Pg. 39

**82406 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA**



Pg. 39

**2263 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA** W/IMPORTED MATERIALS



Pg. 40

**3526 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA** W/IMPORTED MATERIALS



Pg. 41

**3507 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA**



Pg. 41

**4406 RED WING**  
Men's 6-inch Boot

MADE IN THE **USA** W/IMPORTED MATERIALS



Pg. 45

U.S.A.  
MADE



Steel Toe  
Casco de Acero



Aluminum Toe  
Casco de Aluminio



Non-Metallic Toe  
Casco No Metálico



Electrical Hazard  
Di-Eléctrico



Puncture Resistant  
Resistente a las Perforaciones

**2404 RED WING**  
Men's 6-inch Boot



Pg. 46

**4425 RED WING**  
Men's 6-inch Boot



Pg. 47

**2206 RED WING**  
Men's 6-inch Boot



Pg. 47

**4483 RED WING**  
Men's 6-inch Boot



Pg. 75

**4433 RED WING**  
Men's 6-inch Boot



Pg. 77

**2233 RED WING**  
Men's 8-inch Boot



Pg. 48

**2238 RED WING**  
Men's 8-inch Boot



Pg. 49

**2408 RED WING**  
Men's 8-inch Boot



Pg. 49

**82408 RED WING**  
Men's 8-inch Boot



Pg. 49

**2202 RED WING**  
Men's 8-inch Boot



Pg. 48

**2264 RED WING**  
Men's 8-inch Boot



Pg. 49

**4473 RED WING**  
Men's 8-inch Boot



Pg. 53



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**3508 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA**  
**ST** **EH** **PR**

Pg. 51

**3568 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA** W/IMPORTED MATERIALS  
**ST** **EH** **PR**

Pg. 52

**4273 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA** W/IMPORTED MATERIALS  
**ST** **EH** **PR**

Pg. 55

**2414 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA**  
**ST** **EH** **PR**

Pg. 55

**2412 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA**  
**ST** **EH** **PR**

Pg. 57

**4414 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA** W/IMPORTED MATERIALS  
**ST** **EH**

Pg. 53

**2491 RED WING**  
Men's 8-inch Boot



ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS  
**ST** **EH**

Pg. 54

**2416 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA**  
**ST** **EH** **PR**

Pg. 57

**NEW**

**2211 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA** W/IMPORTED MATERIALS  
**ST** **EH**

Pg. 57

**4435 RED WING**  
Men's 8-inch Boot



MADE IN THE **USA** W/IMPORTED MATERIALS  
**ST** **EH** **MT**

Pg. 78

**4492 RED WING**  
Men's 8-Inch Boot



MADE IN THE **USA**  
**ST** **EH** **MT**

Pg. 79

**NEW**

**2218 RED WING**  
Men's 9-inch Logger-Lineman Boot



MADE IN THE **USA**  
**ST** **EH**

Pg. 59



**4418 RED WING**  
Men's 8-inch Logger Boot



Pg. 60

**2292 RED WING**  
Men's 10-inch Logger Boot



Pg. 61

**2221 RED WING**  
Men's 10-inch Lineman Boot



Pg. 62

**2215 RED WING**  
Men's 9-inch Logger-Lineman Boot



Pg. 80

**4415 RED WING**  
Men's 9-inch Logger-Lineman Boot



Pg. 81

**2231 RED WING**  
Men's 11-inch Pull-On Boot



Pg. 63

**82231 RED WING**  
Men's 11-inch Pull-On Boot



Pg. 63

**2214 RED WING**  
Men's 11-inch Pull-On Boot



Pg. 64

**2249 RED WING**  
Men's 10-inch Pull-On Boot



Pg. 66

**4471 RED WING**  
Men's 11-inch Pull-On Boot



Pg. 64

**2254 RED WING**  
Men's 11-inch Pull-On Boot



Pg. 64

**2405 RED WING**  
Men's 11-inch Pull-On Boot



Pg. 66



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**4470 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA**  
**ST** **EH**

Pg. 64



**2259 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA**  
**ST** **EH**

Pg. 67



**2201 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA** W/IMPORTED  
MATERIALS  
**ST** **EH**

Pg. 67



**3505 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA**  
**ST** **EH** **PR**

Pg. 67



**2230 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA** W/IMPORTED  
MATERIALS  
**ST** **EH**

Pg. 68



**2270 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA** W/IMPORTED  
MATERIALS  
**ST** **EH**

Pg. 68



**4441 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA**  
**ST** **EH**

Pg. 70



**2271 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA**  
**ST** **EH**

Pg. 71

**NEW**



**4445 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA** W/IMPORTED  
MATERIALS  
**ST** **EH**

Pg. 71



**4436 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA** W/IMPORTED  
MATERIALS  
**ST** **EH** **MT**

Pg. 81



**4494 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA** W/IMPORTED  
MATERIALS  
**ST** **EH** **MT**

Pg. 82



**4481 RED WING**  
Men's 11-inch Pull-On Boot

MADE  
IN THE **USA** W/IMPORTED  
MATERIALS  
**ST** **EH** **MT**

Pg. 82



**59001 RED WING**  
Men's 17-inch Pull-On Boot



Pg. 72  
**NEW**



**2382 RED WING**  
Women's Oxford



Pg. 84



**2380 RED WING**  
Women's 5-inch Hiker Boot



Pg. 87



**2325 RED WING**  
Women's 5-inch Hiker Boot



Pg. 89



**2326 RED WING**  
Women's 6-inch Boot



Pg. 88



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# RED WING SHOES Footwear Care and Accessories

## Lengthen the life of your investment with Red Wing care products

Boots that are purpose-built for rugged, wet or rough work environments require personal attention and proper care. The long-term life and daily comfort of your footwear will be prolonged by taking a few minutes to apply the proper boot care products.

Red Wing has many products to make boots last longer. Before making a purchase, verify your selection by referring to the care specification for your specific footwear style number.

### Three Easy Steps → Clean → Condition → Protect



#### 1-Clean

Before you can apply conditioners and protectors, you need to have a clean surface.

- A** Brush 95164: (12) brush measures approx. 6" x 2"
- B** Leather Cleaner 95163: (24) 4 oz. containers with brush applicator
- C** Nubuck/Suede Cleaner Kit 95166: (12 per case)
- D** Saddle Soap Paste 95136: (12 per case)
- E** Dauber 95165: (24) dauber measures approx. 4" long & 1 1/2" in diameter



#### 2-Condition

When you condition boots, you help preserve the life of the leather.

- F** Oiled Leather MAX™ 95135: (6) oiled sponges
- G** Paste Wax 95127: Black NEW 95131: Brown (12) 3 oz. containers
- H** Leather Conditioner 95140: (24) 6 oz. containers
- I** Mink Oil 95160: (24) 25/8 oz. containers 95122: (48) .75 oz. containers
- J** Black Leather Conditioner 95126: (24) 25/8 oz. containers
- K** All Natural Boot Oil 95132: (24) 8 oz. containers
- L** Naturseal™ 95144: (24) 4 oz. containers-liquid  
95145: (24) 4 oz. containers-paste 95146: 1 gallon-liquid
- M** Boot Oil 95120: (48) 3/4 fluid oz. cans 95130: (24) 8 fluid oz. cans  
95150: (1) 1 gallon 95151: (12) 32 fluid oz. containers  
95152: (12) 16 oz. oil containers w/adjustable brush-empty
- N** Empty Naturseal™ Bottle With Brush 95153: (12/case) 16 oz. containers
- O** All Natural Leather Dressing 95142: (24) 4 oz. containers
- P** Shoe Cream 95170: Black 95171: Dusky Brown 95172: Medium Brown 95174: Burgundy  
95176: White 95177: Neutral 95178: Brown 95179: Red Mahogany  
95181: London Tan (oro) (12) 1.6 oz. glass jars



#### 3-Protect

Add extra protection to help preserve your footwear investment.

- Q** Leather Protector 95162: (12) 4 oz. non-aerosol pumps
- R** Silicone 95110: (24) 4 oz. cans-dauber 95115: (24) 6 fl. oz. spray pumps 95155: (1) 1 gallon
- S** SHOE GOO® 95124: (12) 3.7 fl. oz. tubes
- T** Toe Armor™ 95128: Brown 95129: Black (6) 2 oz. containers
- U** TUFF TOE® 95133: Black 95134: Brown (12) 1.7 fl. oz. containers
- V** Boot Bumper™ 95182: Black 95183: Dark Brown 95184: Tan 95185: Multi-pack display (12 per case) Size: One size fits all



## Purpose-built accessories for your jobsite

From footbeds to safety glasses, work gloves to heavy-duty socks, we've got you covered.

Over 180 Accessories

Socks

Footbeds

Gloves

& More



79 Styles

Socks are an integral part of the environment inside the boot that provide additional cushioning, insulation and moisture wicking to keep feet dry.



14 Styles

Red Wing has the right glove for the job. Customers can choose from genuine leather or durable synthetic leather options to find the right glove for their needs.



19 Styles

Footbeds provide underfoot comfort and stability for workers on their feet.



180+ Styles

Red Wing offers over 180 purpose-built accessories that provide everything you need to gear up for your jobsite.



## 2014 Accessories Catalog

For the full product listings and descriptions of our Red Wing care products and accessories, ask your sales representative for the 2014 Red Wing Accessories Catalog.

To view online visit:

[rwsc.co/ac](http://rwsc.co/ac) >

# RED WING SHOES, Irish Setter Work, WORX Soft Toe Styles

We carry over **150 STYLES** in our soft toe footwear lines.



Style 10877  
Red Wing's  
iconic work boot.

## Red Wing provides a large selection of soft toe styles.

Red Wing, Irish Setter Work and WORX brands all carry soft toe lines in addition to our safety toe footwear. These styles include the same purpose-built features as our safety toe footwear, without the protective toe.

**See them all online!**

Still looking for more styles? You can view all of our soft toe styles online by going to [redwingsafety.com](http://redwingsafety.com) and filtering the product. You will find the soft toe option under the features drop down menu. This will display all the soft toe styles Red Wing carries: Red Wing, Irish Setter Work and WORX.

## Footwear Size Comparison Chart (For Most Common International Systems)

USA Men's			3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16
USA Women's	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12								
European (EU)	34		35		36	37		38		39	40	41		42		43		44	45	46	47	48	49	50
British	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15
CM Men's			21.5	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5	29	29.5	30	31	32	33	34
CM Women's	21	21.5	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5								

Please note that there is no real standard for converting shoes. Your best option is to have your foot measured professionally at a local shoe store and get the Men's and Women's sizes directly from the measurement device.

## RED WING SHOES Technology Reference



Red Wing "Force" technologies ensure comfort and protection for today's modern craftsmen on the job.



**ForceShield™:** This technology provides amazing impact absorption for reliable foot protection. Made of a thin, breathable material, it forms a flexible but protective barrier against impact hazards. Under normal conditions, it retains its soft, flexible nature. When impacted quickly at high stress rates, it actually "freezes" - like water turning to ice - to absorb and dissipate up to 90% of the energy. From metatarsal protection that shields feet from falling objects without the stiffness and bulk of traditional metguards, to ankle protection against painful side impacts, this revolutionary technology changes the nature of foot protection.



**ForceGuard™:** This technology is a protective covering that provides long-wearing abrasion, oil and chemical resistance on critical areas of the boot.



**FlexForce™:** This technology combines increased flexibility in the forefoot with a stable platform in the heel. A superior dual-construction process incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for added cushion and a comfortable fit. Elements from our exclusive DynaForce® insole are built in to reduce underfoot pressure.



**DynaForce®:** A built-in insole system that absorbs pressure and provides overall support, stability and comfort. This innovative technology dramatically reduces underfoot pressure, and blocks painful pressure points by redistributing them evenly across the foot while minimizing shock.



**ComfortForce®:** This removable footbed features unique Venturi air perforations to help keep feet cool and dry all day. The special weave pattern helps channel the energy caused by walking, and the arch is curved to add extra comfort.

**Red Wing proprietary technologies provide premium performance for the life of the product.**



**RW Waterproofing System:** This system uses a 3-layer approach to keep feet dry. 1 - Linings help move moisture away from the foot to keep it dry. 2 - Foam provides cushioning and a comfortable fit. 3 - A waterproof bootie is a barrier to keep water out. Tricot, a protective material, is applied to the outside of the bootie to ensure a complete waterproof system.



**KING TOE®:** Larger, non-metallic safety toe box provides 44% more toe room and comfort than our standard steel toe work boots.



**CuShin:** Comfort tongue technology was designed to minimize pressure some workers feel on their shin or ankle from the top of the boot tongue. A four-way stretch nylon offers relief and flexibility while walking, and an internal padded waffle mesh maintains premium comfort.



**RW RedBed™:** Advanced comfort via 4-layer construction of a moisture managing fabric cover, impact absorbing urethane foam, heel and motion wrap-around stabilizer and heel strike gel elastomer cushion pad. Also features perforated ventilation, instep supporting columns, longitudinal arch support and engineered heel wall geometry for upper heel strike control.



**RW Leather:** Starting with hides from U.S. raised cattle with minimal surface imperfections, we control every step of the process, using time-honored techniques to craft leather with natural beauty and unmatched durability.



**Blood-Borne Pathogen Protection:** Footwear that carries the blood-borne pathogen logo incorporates a waterproof membrane that is highly breathable. In addition, the membrane has been shown to provide resistance to penetration of blood-borne pathogens per ASTM F1671. However, no product offers total protection. In spite of the high quality standards to which this footwear and the membrane are produced, the barrier properties can be compromised by many factors, including wear, tears, delamination, sewing or imperfect seams. Under no circumstances will Red Wing Shoe Company, Inc., or the manufacturer of the membrane, be responsible for damages arising from the use of this product.



**Heat-Resistant Outsole (HRO):** Soles that have been designed and tested to perform on high heat surfaces. Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.



**RW SuperSole™:** Single density urethane sole designed to provide durability and comfort. It delivers performance factors of abrasion resistance, cut resistance, traction, and oil and chemical resistance.



**RW SuperSole™ 2.0:** Dual density urethane sole designed with inner sole to provide cushion and comfort, and outer sole to provide durability and protection. This premium sole not only provides top performance in traction, abrasion resistance, cut resistance, oil and chemical resistance, but also delivers maximum comfort.

**Irish Setter technologies provide premium performance for the life of the product.**



**UltraDry™ Waterproofing System:** Our UltraDry™ construction combines a moisture management lining with waterproof components for dry, long-lasting comfort and performance.



**StableFlex:** This technology combines increased flexibility in the forefoot with a stable platform in the heel. Our superior dual-construction process incorporates a welted heel for extra stability, with cement construction in the forefoot for added flexibility and a comfortable fit.



**RPM™ Technology:** A breakthrough composite material that significantly reduces the weight of the boot, providing extreme comfort and added endurance. Engineered to provide the durability and strength of traditional materials without the extra weight.



**ExoFlex™ Technology:** Patent-pending, ExoFlex™ technology allows the boot to expand to accommodate the back of your foot. And then once you're in, it contracts for a lock-tight, high-performance fit that provides toe spring and agility in every stride.



**ThermalBoost™:** This construction incorporates underfoot insulation that serves as a barrier to heat loss between the foot and frozen ground.



**ArmaTec:** This technology is a protective covering that is incredibly tough and abrasion resistant. Placement of ArmaTec in high wear areas helps preserve and lengthen the life of a boot.



**Trout Brook Leather:** Handcrafted by our S.B. Foot Tanning Company, this leather is crafted exclusively for our Irish Setter brand and is named after the trout brook which flows just outside the back door of the tannery in Red Wing, Minnesota. Using only U.S.-raised steer hides, the master tanners at S.B. Foot use time-proven methods to create the most durable leather, leather that will meet the demands of the toughest trail or job site.

**WORX technologies provide premium performance for the life of the product.**



**WORX® 6 Month Waterproof Warranty:** See page 136 for details.



**Goodhue Leather:** Handcrafted, full grain leather manufactured by our S.B. Foot Tanning Company in Red Wing, Minnesota. Goodhue Leather is crafted using time-proven techniques, to yield the right color, consistency and durability.

**Red Wing Shoes partners with leading technology companies and well-known brands to develop innovation in work footwear.**



**GORE-TEX®:** Red Wing uses GORE-TEX® for the ultimate in comfort and protection. The GORE-TEX® membrane blocks moisture from the outside, while allowing moisture inside to evaporate. GORE-TEX® has over 9 billion pores per square inch that prevent water from getting to your feet while allowing sweat vapor to pass right through, keeping your feet dry and comfortable in all conditions.



**3M™ Thinsulate™ Insulation:** Thin, warm and lightweight insulation with the versatility to be worn outside and inside, to work and at work, keeping active feet comfortable even in damp conditions.



**3M™ Thinsulate™ Ultra Insulation:** The ultimate insulation for cold weather boots, 3M™ Thinsulate™ Ultra Insulation is thin, warm and lightweight, with the durability to withstand long hours of hard wear and keep feet warm even in damp conditions.



**CSA Grade 1 & ESR Classification:** Refers to the Canadian Standards Association's (CSA) approval (CAN/CSA-Z195-02) for protective footwear.



**SwenFlex®:** These non-metallic, puncture resistant midsoles are manufactured from high strength, woven fibres. They meet or exceed all world standards for puncture resistance including CSA, ASTM and EN.



**Boa® lacing system:** Boa® is a revolutionary closure system for boots that makes getting in and out of lace-up boots faster and easier than ever. Turn the dial to tighten laces to the perfect tension, with no pressure points. One click of the reel releases the laces instantly.



**Vibram®:** Exceptional design intersects with innovative rubber compounds to create versatile, performance outsoles. Vibram® outsoles offer excellent traction and high abrasion resistance in a multitude of environments.



## WORK ENVIRONMENT HAZARDS

Every work environment exposes workers to different types of hazards. Each employer is required to perform a workplace assessment to determine the presence of work hazards and the need for personal protective equipment (PPE). In the case of foot injuries, common potential hazards include falling or rolling objects, electrical shock or piercing of footwear soles with sharp objects. There are countless situations and hazards that occur in the workplace everyday that can cause serious foot injury. The best protection from the work hazards that you can and cannot anticipate is quality PPE. For footwear, Red Wing Shoe Company is committed to providing quality, safety footwear for many types of workers and their working environments.

The footwear protection guidelines in this catalog were gathered to provide a general overview and quick comparison of global footwear safety standards. This information is not a definitive standard and we encourage you to refer to the official safety standard for clarification.

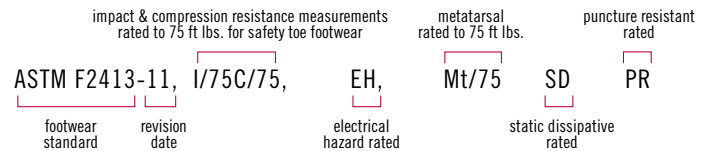
## PROTECTION STANDARDS

Red Wing safety shoes and boots adhere to the most rigorous industry safety standards, regardless of how extreme the conditions. Workers the world over have come to depend on Red Wing boots as the standard in safety footwear performance. Two major governing bodies regulate safety standards in North America: ASTM and CSA.

**ASTM International:** ASTM plays a leadership role in setting safety standards for footwear and other products.

**ASTM F2413-11:** Standard Specification for Performance Requirements for Protective (Safety) Toe Cap Footwear. Applies to the following hazards: I, C, Mt, Cd, EH, SD, PR

**I/75 C/75:** This rating is for impact and compression resistance. It determines a shoe's capacity to protect the toe area against falling or rolling objects. "I/75 and C/75" refer to the impact and compression energy in foot pounds for which the boot is rated. Class 75 is the highest level and is recommended for most applications.



**Canadian Standards Association (CSA):** CSA is a not-for-profit, membership-based association that develops Canadian standards to enhance public safety and health. The standard for foot protection is listed as CSA approved.

**CSA Grade 1 & ESR Rated:** Refers to the Canadian Standards Association's (CSA) approval (CAN/CSA-Z195-09) for protective footwear.



green tag

Indicates the highest Canadian standard, 125 joules of energy, for toe impact with sole protection. There is a puncture-resistant midsole in every pair of CSA Grade 1 footwear that withstands a force of not less than 1200 N.



orange tag

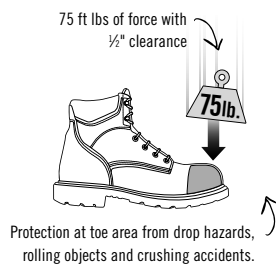
Indicates soles that provide resistance to electrical shock. Under dry conditions, leakage current shall not exceed 1 mA when footwear is exposed to 18 kV at 60Hz for 1 minute.

**ASTM F2892-11:** Refers to the ASTM Standard Specification for Performance Requirements for Soft Toe Protective Footwear (Non-Safety/Non-Protective Toe). ASTM developed non-safety toe cap (soft toe) requirements to allow manufacturers to demonstrate the performance level of non-safety toe cap (soft toe) footwear. This specification covers minimum requirements for the performance of footwear to provide protection against a variety of workplace hazards other than the toe area that can potentially result in injury, for example, electrical hazard and static dissipative.

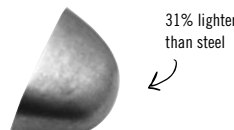
**Conductive Footwear:** Designed to dissipate static electricity from the body, through the shoes into grounded floors. Minimizes static electricity, which reduces the possibility of ignition of volatile chemicals or explosives. **WARNING:** Conductive footwear is not to be worn near open electrical circuits or highly charged objects of any kind requiring electrical hazard (non-conductive) footwear. Red Wing does not currently manufacture or market conductive footwear.

## TOE PROTECTION

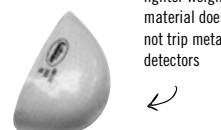
Heavy falling or dropped objects and vehicles in motion are work hazards your customers face every day. In many cases, employers require protective footwear; in other cases, it just makes good sense. Red Wing has three types of toe caps to choose from. All of Red Wing's safety toe footwear meets ASTM F2413-11, I/75C/75 standards for impact and compression.



**ST Steel Toe:** Made of one of the most durable and dependable materials on earth, steel toe caps provide ultimate protection for the most hazardous environments.



**AT Aluminum Toe:** Made from aluminum material, these caps are 31% lighter than steel while still meeting the same safety standards.



**NT Non-metallic Toe:** Made from varying combinations of nylon, plastic, and fiberglass, this toe cap provides the protection of a steel toe cap without the inconvenience of tripping metal detectors.



Above: The weight is dropped onto the protective toe cap area.

**TESTING:** Impact Resistance tests the shoe's capacity to protect the toe area of the foot against falling objects. For Impact testing, a weight is dropped onto the protective toe cap area of the footwear. The clearance remaining inside the cap after impact is then determined. Each standard identifies the atmospheric conditions of the test, the shape of the striker, the amount of weight and distance from which the weight must be dropped, the velocity of the drop and the impact energy delivered.

**TESTING:** Compression Resistance tests the shoe's capacity to protect the toe area of the foot against heavy rolling objects. For Compression testing, the toe cap area of the footwear is compressed between parallel platens at a given rate of speed until the required compressive force is reached. The clearance remaining inside the cap after the compression is then determined.



Above: The toe cap is being compressed between the parallel platens.



## OTHER PROTECTION CHARACTERISTICS

Red Wing designs and builds boots with protection for various applications, including Electrical Hazard, Static-Dissipative, Puncture Resistant, and Metatarsal Guard. All Red Wing safety footwear for use in North America meets ASTM F2413-11 standards.

### EH ELECTRICAL HAZARD



**Electrical Hazard** protective sole and heel. The sole construction of this footwear is designed to reduce hazards due to contact of the outsole with electrically energized parts, to provide a secondary source of protection. EH designates footwear that is designed to withstand 18,000 volts (rms) at 60Hz for one minute with no current flow or leakage in excess of 1.0 milliamperes (mA) under dry conditions.

**WARNINGS:** EH footwear is not to be worn near explosives or in other environments requiring conductive footwear. EH protection is severely deteriorated in the following conditions: excessive wear on the soling material or exposure to wet or humid environments or both.

**TESTING:** To test electric shock resistant properties, the footwear is placed on a metal mesh platform acting as a large electrode. The footwear is filled with small metal spheres and a second electrode is placed within the spheres. A specified high voltage is applied to the footwear through the metal platform for a given length of time. Resistance is determined by the current flow (or leakage) through the footwear.



Above: The boot is placed on the metal mesh platform. The gauges measure leakage through the footwear.

### STATIC-DISSIPATIVE



**Static-Dissipative** standards for the reduction of the accumulation of excess static electricity by conducting the charge from the body to the ground, while maintaining electrical resistance from  $10^6$  ohms (1 megohm) to  $10^8$  ohms (100 megohms).

**RECOMMENDED:** Static-dissipative footwear should be worn only in clean environments and in conjunction with static-dissipative flooring.

**TESTING:** Test methods for Static Dissipation vary by standard, using either human subjects or metal spheres inside footwear that are placed on either a wet or dry base electrode plate. A specified voltage is applied for a prescribed time and the electrical resistance is measured. Test conditions also vary in specified atmospheric conditions.



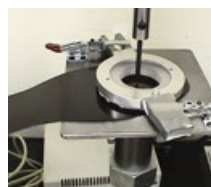
Above: The tester steps on the base electrode plate while the electrical resistance is measured.

### PR PUNCTURE RESISTANT



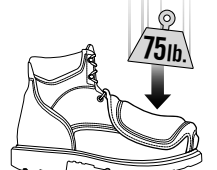
**Puncture Resistant** standards for reducing the possibility of puncture wounds to the sole of the foot by penetrating objects. Footwear contains a puncture-resistant protective device, such as the midsole, that must be an integral part of the shoe to meet ASTM F2413-11. Must withstand a minimum force of not less than 270 pounds-force.

**TESTING:** Puncture resistant devices are tested using a sharp steel pin forced into the device at a given speed. The force required to puncture through the device is measured. The devices are also tested for flexibility and corrosion resistance.



Above: The steel pin is forced into the midsole to determine the amount of force required to puncture the material.

### MT METATARSAL GUARD



**Metatarsal Guard** standards for protection of the upper foot and toe area. Developed to reduce or prevent injury to the wearer's metatarsal area (instep) and toes from "drop" hazards.

**TESTING:** For testing, a wax form is fit into the footwear and a weight is dropped onto the protected metatarsal area of the footwear, similar to the impact test. The height of the wax form after impact is then determined.



Above: The weight is dropped on the protected metatarsal area.

For your convenience, we have included a reference to these websites to provide further information about the footwear standards we use for approving our footwear as well as other sites that include information about safety.

ASTM: [www.astm.org](http://www.astm.org)  
Canadian Standards Association (CSA): [www.csa-america.org](http://www.csa-america.org)

**OTHER SAFETY RELATED ORGANIZATION WEBSITES**  
American National Standards Institute (ANSI):

[www.ansi.org](http://www.ansi.org)  
International Organization for Standardization (ISO): [www.iso.org](http://www.iso.org)  
Occupational Safety and Health Administration (OSHA): [www.osha.gov](http://www.osha.gov)

ASTM standards information is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. CAN/CSA standards information by Canadian Standards Association, 5060 Spectrum Way, bureau 100, Mississauga, Ontario, Canada L4W 5N6.

**DISCLAIMER:** Red Wing Shoe Company, Inc. and their agents expressly state that these descriptions do not represent the actual formal standard - it only provides a quick comparison and general descriptions of testing methods and requirements. Refer to the actual published standards for specific requirements.

This general standards reference guide does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of these standards to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

The standards are subject to revision at any time by the responsible technical committee(s). ASTM standards must be reviewed every five years and if not revised, either re-approved or withdrawn.

**DISCLAIMER:** While all Red Wings protect your feet in one way or another, accidents can still happen and injuries can still occur. In an effort to prevent or minimize injury in the event of an accident, we offer footwear with the features above for added protection for your feet from the dangers of the job.

## ICON REFERENCE

All safety toes meet ASTM F2413-11, I/75 C/75 standards for impact and compression.

ST

### STEEL TOE

Tempered steel toe caps.

AT

### ALUMINUM TOE

Durable, aluminum toe caps are 31% lighter than steel.

NT

### NON-METALLIC TOE

Non-metallic toe caps designed for metal sensitive areas.

All protection methods meet ASTM F2413-11 standards.

EH

### ELECTRICAL HAZARD

Extra protection from accidental contact with electrically energized objects.

PR

### PUNCTURE RESISTANT

Non-metallic or steel midsole reduces foot injuries due to sole puncture.

MT

### METATARSAL GUARD

Equipped with a guard that protects the metatarsal area and toes from falling objects.

SD

### STATIC-DISSIPATIVE

Helps control the amount of electrical discharge from the body, ideal for sensitive electronic environments.

W

### WATERPROOF

Boot construction that keeps feet dry in wet conditions.

I

### INSULATED

Layers of insulating components provide warmth.

# Red Wing, Irish Setter Work and WORX Warranties

## Red Wing Warranties

### LIMITED WARRANTY RELATING TO RED WING BRANDED FOOTWEAR

Footwear products bearing the “Red Wing” or “Red Wing Shoes” label are warranted against defects in workmanship and materials. If within 6 months of purchase, a defect occurs in a Red Wing branded footwear product as the result of normal use, Red Wing will repair the defect or exchange the product. If a product defect occurs as the result of normal use within 6 to 12 months after purchase, Red Wing will repair the defect or issue a credit for 50% of the purchase price. If a product defect occurs as the result of normal use 12 months or more after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of Red Wing branded footwear. The amount of the credit will be determined in the dealer's sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Red Wing Shoe dealer from which the footwear was purchased.

## Irish Setter Work Warranties

### LIMITED WARRANTY RELATING TO IRISH SETTER FOOTWEAR

This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Irish Setter dealer from which the footwear was purchased. Irish Setter Work branded footwear products are warranted against defects in workmanship and materials. If within six months of purchase, an Irish Setter Work branded footwear product defect occurs as the result of normal use, Red Wing Shoe Company, Inc. (“Red Wing”) will repair the defect or exchange the product. If a product defect occurs as the result of normal use six months or more after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of Irish Setter Work branded footwear. The amount of the credit will be determined in the dealer's sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit.

Irish Setter Work rubber footwear products are warranted against defects in workmanship and materials. If within sixty days of purchase, an Irish Setter Work

**DISCLAIMER:** The limited warranty relating to Red Wing branded footwear is in lieu of any other express warranty. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning Red Wing branded footwear products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages.

This limited product warranty gives you specific legal rights, and you may also have other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 12 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

### 30-DAY UNCONDITIONAL COMFORT GUARANTEE

If during the first thirty (30) days immediately following your purchase you are not satisfied with the comfort of your Red Wing branded footwear for whatever reason, Red Wing will refund the purchase price to you, no questions asked, provided you still have your dated receipt of purchase. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Red Wing Shoe dealer from which the footwear was purchased. Limit one return per customer.

rubber footwear product defect occurs as the result of normal use, Red Wing Shoe Company, Inc. (“Red Wing”) will repair the defect or exchange the product. If a product defect occurs as the result of normal use after sixty days and up to six months from the date of purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of Irish Setter Work rubber footwear. The amount of the credit will be determined in the dealer's sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit.

**DISCLAIMER:** The above warranty is in lieu of any other warranty, expressed or implied. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning Irish Setter branded footwear products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages.

This limited product warranty gives you specific legal rights, and you may also have other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 6 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

## WORX Warranties

### LIMITED WARRANTY RELATING TO WORX FOOTWEAR

WORX footwear products are warranted against defects in workmanship and materials. If within 6 months of purchase, a WORX footwear product defect occurs as the result of normal use, Red Wing Shoe Company, Inc. (“Red Wing”) will repair the defect or exchange the product. If a product defect occurs as the result of normal use 6 months or more after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of WORX footwear. The amount of the credit will be determined in the dealer's sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the WORX dealer from which the footwear was purchased.

**DISCLAIMER:** Except for express waterproof warranties for certain footwear styles, the above warranty is in lieu of any other warranty, expressed or implied, including any warranty of merchantability or fitness for a particular purpose. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning WORX footwear products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages. This limited product warranty gives you specific legal rights, and you may also have other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 6 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

### 6-MONTH WATERPROOF WARRANTY

Waterproof WORX products are warranted not to leak for six months from the date of purchase provided that the product is properly maintained. If within six months this product leaks as the result of normal use, WORX will repair the defect or exchange the product. Product failures caused by excessive or abusive wear conditions (cut, punctured or severely scraped) do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the WORX dealer where the footwear was purchased.

**DISCLAIMER:** The above warranty is in lieu of any other waterproof warranty. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning WORX products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages.

This limited product warranty gives you specific legal rights and may also provide other rights that vary from state to state. No other written or express warranties or warranties shall apply. Any implied warranties shall be effective for a period not exceeding six months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitations may not apply to you.

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2226	37	●			●						4407	23	●			●						5584	74	●			●			●			8704	97						●			
2230	68	●			●				●		4408	24	●			●						5586	74	●			●			●			59001	72	●			●	●			●	
2231	63	●			●						4411	48										5601	74			●		●		●			82231	63				●					
2233	48	●			●						4413	57		●		●						5603	44	●			●					●	82406	39	●			●					
2234	36			●	●						4414	53	●			●						5608	40	●			●						82408	49	●			●					
2235	36			●	●						4415	81				●	●	●				5609	41	●			●						83102	20		●		●					
2238	49	●			●						4416	61	●			●						5610	75	●			●		●				83104	20		●		●					
2239	49			●	●						4417	61	●			●						5611	44			●		●			●		83200	89			●				●		
2240	45			●	●				●		4418	60	●			●						5613	75	●			●		●				83300	24	●		●						
2241	35			●					●		4420	60	●			●						5616	36				●	●					83400	34		●		●			●		
2244	56			●	●				●	●	4421	76				●	●		●			5618	36				●	●					83402	34	●			●			●		
2245	36	●			●						4422	78				●	●		●			5620	47				●	●				●	83600	44		●		●			●		
2249	66	●			●						4425	47	●			●	●				●	5626	76	●			●			●			83604	38		●		●					
2250	71		●		●					●	4431	77				●			●		●	5632	44	●			●					●	83606	39		●		●					
2254	64	●			●						4433	77	●			●			●		●	5661	40	●						●			83608	38	●			●					
2259	67	●			●						4435	78	●			●			●			5686	75	●			●			●			83610	46	●			●			●		
2260	47			●	●				●	●	4436	81	●			●			●			5700	69	●			●					●	83612	38				●					
2263	40	●									4439	39				●						5701	66				●						83614	43				●					
2264	49	●			●						4440	79				●	●		●			5800	41	●			●		●				83616	46		●		●			●	●	
2270	68	●			●					●	4441	70	●			●						5801	52	●			●		●				83618	43	●			●			●		
2271	71	●			●					●	4445	71	●			●						5803	53	●			●					●	83624	42	●			●					
2274	63			●	●						4448	68		●		●						5808	50				●						83626	42	●			●					
2280	106			●	●						4449	81				●	●		●			5810	78	●			●			●			83800	53		●				●			
2292	61	●			●					●	4456	76				●	●		●			5828	78	●			●			●			83804	51		●		●					
2294	42		●		●						4470	64	●			●						5829	81	●			●			●			83808	60	●			●			●		
2295	43	●			●						4471	64	●			●						5889	77	●			●			●			83810	61	●			●			●	●	
2297	65			●	●						4472	74				●			●			6106	119										83814	56	●			●			●	●	
2321	83	●							●		4473	53	●			●	●					6235	118				●																





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